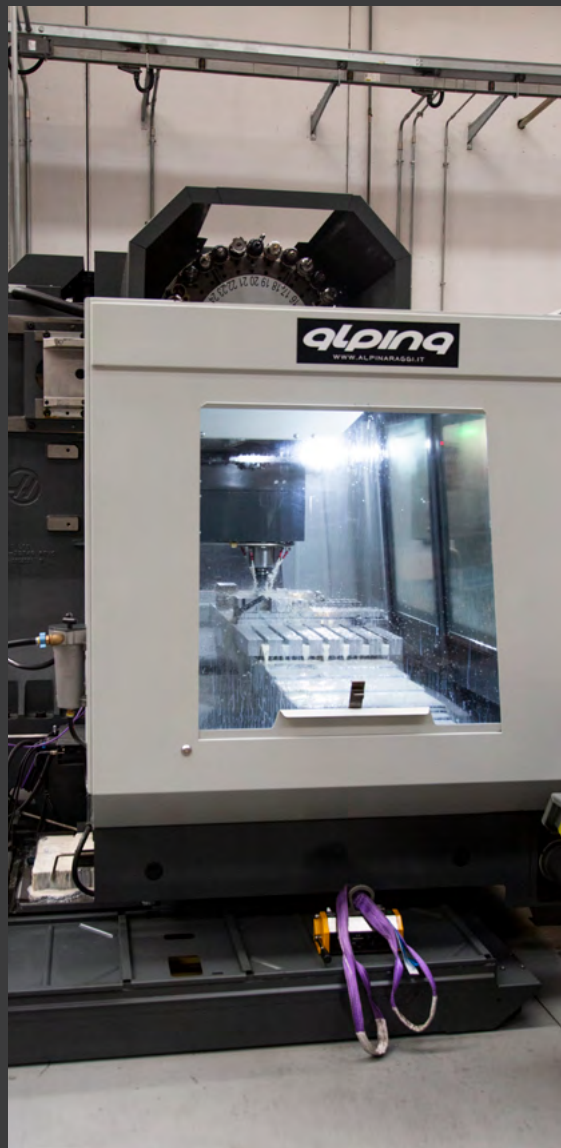


SPOKES & NIPPLES FOR BICYCLE  
CATALOGUE

***alpina***  
SINCE 1926





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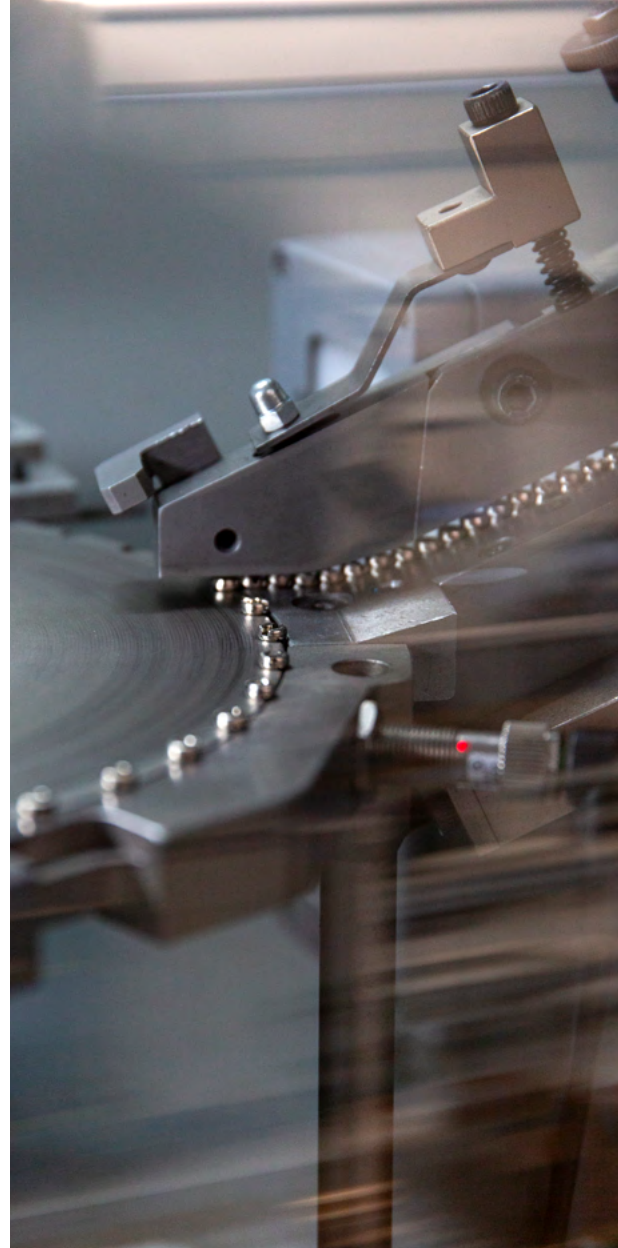
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# INTRODUCTION

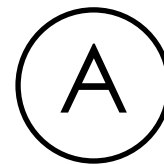


Alpina, is our family company since 1926, and focuses its activity on the production of **high-performance spokes and nipples** for both amateur and professional use.

Our range of products are all **designed and manufactured in Italy**, where the factory and headquarters are located.

We use the highest quality raw materials for our spokes and nipples, and **we guarantee full traceability**.

Clients are welcome to request custom-made products created specifically to meet their needs, and we guarantee constant technical assistance.



Based in Lomagna, in the heart of Lombardy, Alpina Raggi S.p.A. was founded in 1926 and focuses its activity on the production of spokes and nipples.

Alpina ensures the quality of its products through constant control of raw materials before and during in-house production.

We plan our main production processes according to our customers' needs, which is why our in-house production control activities ensure a quality that is appropriate for their required specifications. All our products are defined in our catalogues and the price lists are available upon request. Alpina is happy to prepare a customized proposal for any further product request.

We supply our high-quality spokes and nipples to the most important bicycle producers in the world because ALPINA stands for quality, excellent customer service, and innovation.

Indeed, Alpina is continuously developing and improving new and patented products.

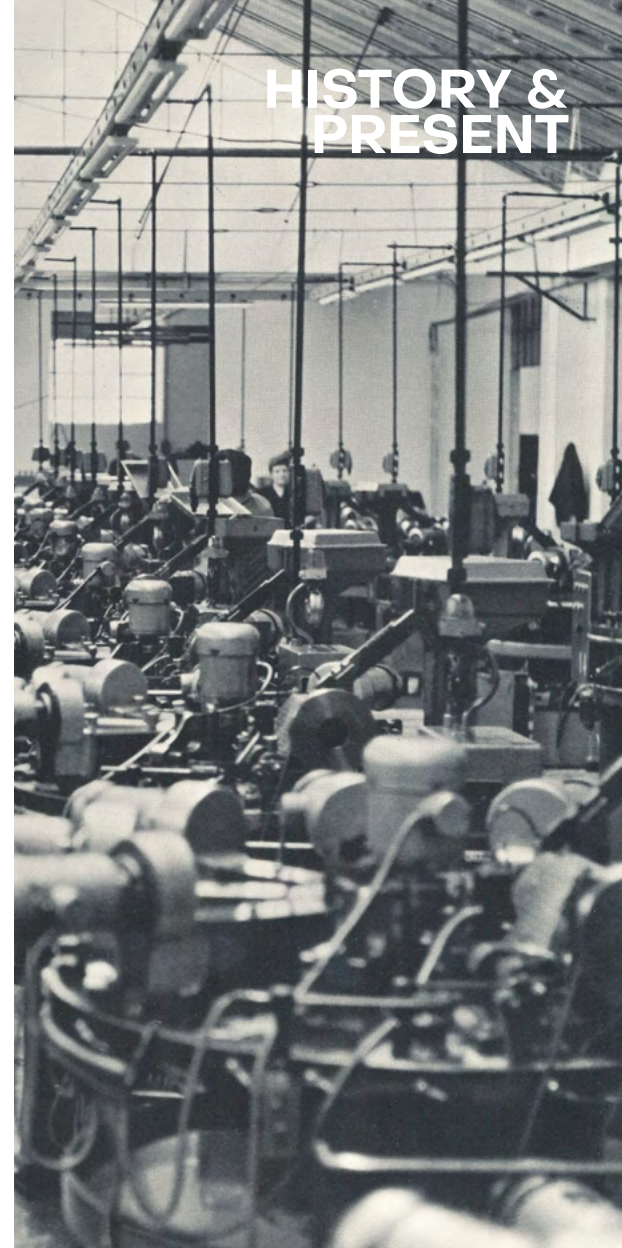
Alpina is certified with the  
UNI EN ISO 9001 certification,  
UNI EN ISO 14001 certification,  
UNI EN ISO 45001 certification.

ISO 9001  
ISO 14001  
ISO 45001

BUREAU VERITAS  
Certification



# HISTORY & PRESENT





# TREATMENTS



## Anodizing

An aluminum coloring process that improves its mechanical properties and resistance to atmospheric agents.

## Black ED

A low environmental impact electrodeposition surface-treatment that ensures a unique aesthetic result and good resistance to atmospheric agents.

## Black Burnishing/Black Oxidation

A stainless-steel coloring process, without thickness increase. It ensures a great aesthetic result, preserving the excellent weathering resistance that distinguishes stainless steel.

## Nickel Plating

Electrolytic nickel plating is a galvanic treatment that protects the underlying metal surface from weathering, increases the surface hardness of the base metal, ensuring excellent strength and durability.

## Zinc Nickel

Is an alloy used under extreme conditions on parts subject to high mechanical stress and corrosive environments. It guarantees very high corrosion resistance, increased wear resistance, and excellent ability to withstand large temperature changes.

## Zinc Plating

A process of steel-carbon protection that ensures excellent resistance to atmospheric agents.

## Aluminum

The incredible lightness and high resistance to atmospheric agents make aluminum one of the most versatile materials. Perfect for combining performance and mechanical requirements, it is the ideal choice for motorcycles and bicycles with a sporting vocation.

## Brass

Ductile and resistant to atmospheric agents, brass represents a valid compromise.

## Carbon Steel

Is the perfect choice for off-road activities, thanks to its high resistance to fatigue and mechanical stress.

## Stainless Steel

With a low environmental impact, stainless steel is known for its unparalleled weather resistance, making it the perfect solution for adventure or road bikes and for touring and racing bikes.

## Zinc plated Steel

A fine compromise that offers satisfactory mechanical properties and moderate weather resistance.

# SUSTAINABILITY

## Selection of materials

We are constantly seeking new materials that will improve our products' performance as well as reduce their environmental impact, inviting our strategic partners to join us on this mission.

## Green energy

The electricity we use, the largest source of our production processes, comes entirely from renewable energy sources of the territory.

## Selection of finishes

While selecting the finishes and surface treatments for our products, we take their social and environmental pact deeply into consideration.

## Reuse and recycle

We reuse most of the materials involved in the creation of our pieces. Oil, water, and metal residues are recycled in compliance with environmental standards.



SUPPLIERASSURANCE, AIAG's preferred supplier, takes care of the traceability of the supply chain and of due diligence requirements in human rights matters in compliance with emerging laws, at the level global, on the chain of procurement, such as the UFLPA and the Supply Chain Due Diligence Act (LkSG)





**TECHNICAL  
APPLICATION**

**INFINITY**

**ADR**

**ANTI-ROTATION**

**TCS**

**FLAT PROFILE**

**AERO PROFILE**



PATENTED

**THE FIRST AND ONLY SPOKE OF THE WORLD  
WITHOUT WINGS AND WITHOUT FILAMENTS**

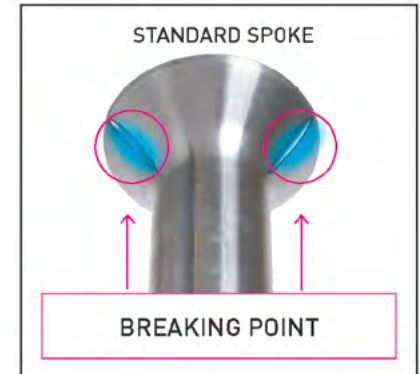
*INFINITY IS PATENTED AND UNIQUE IN THE WORLD*

*MAXIMUM STRESS RESISTANCE*

*MAXIMUM STRENGTH*

*MAXIMUM EFFORT AND DISTRIBUTION OF LOADS*

Alpina Raggi has created a new product specially designed to improve the technical characteristics of your wheels. The perfect symmetry and geometry of its head, ensures an homogenous and all-out distribution of the forces and of the loads, over the entire available surface in the underhead.

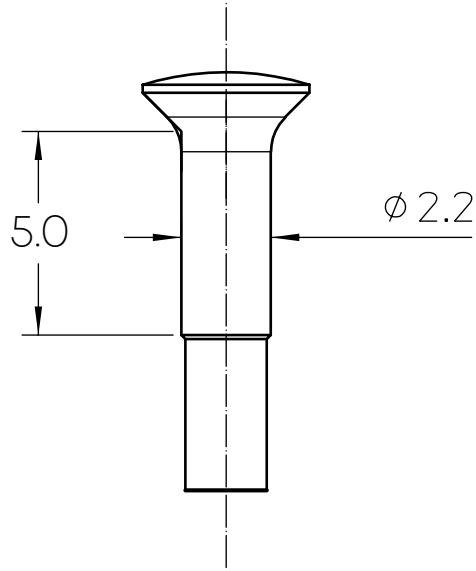
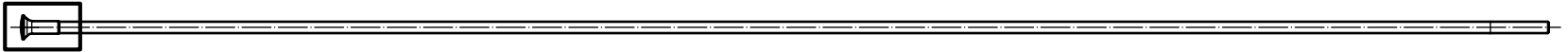


As you can see in the 3d drawing made by our technicians, the absence of wings, makes the spoke extremely resistant and indestructible to time and to the maximum stress.

**ADR**  
ALPINA REINFORCED UNDERHEAD

Reinforced Underhead obtained by moulding

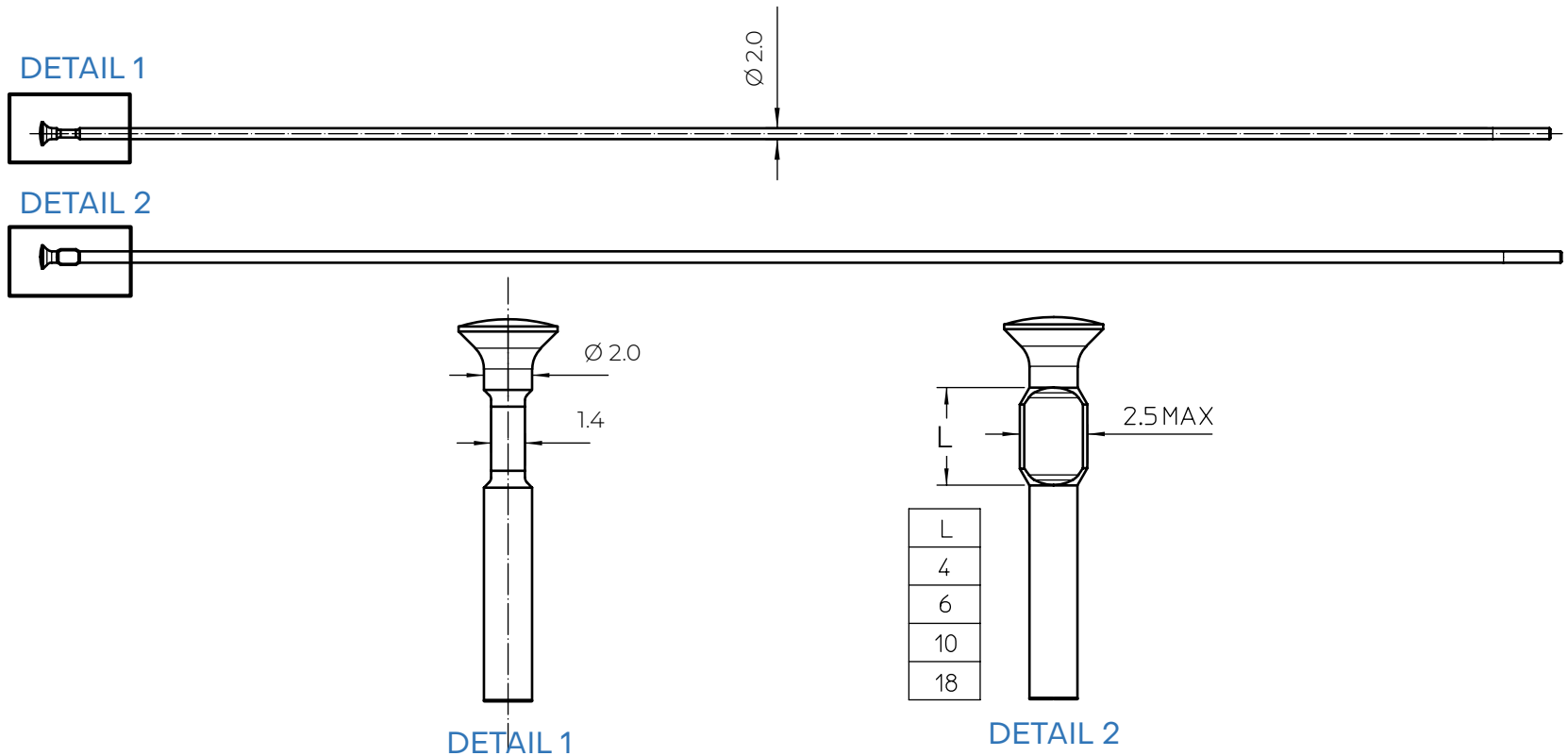
DETAIL





# ANTI-ROTATION

## Spoke Anti-rotation System

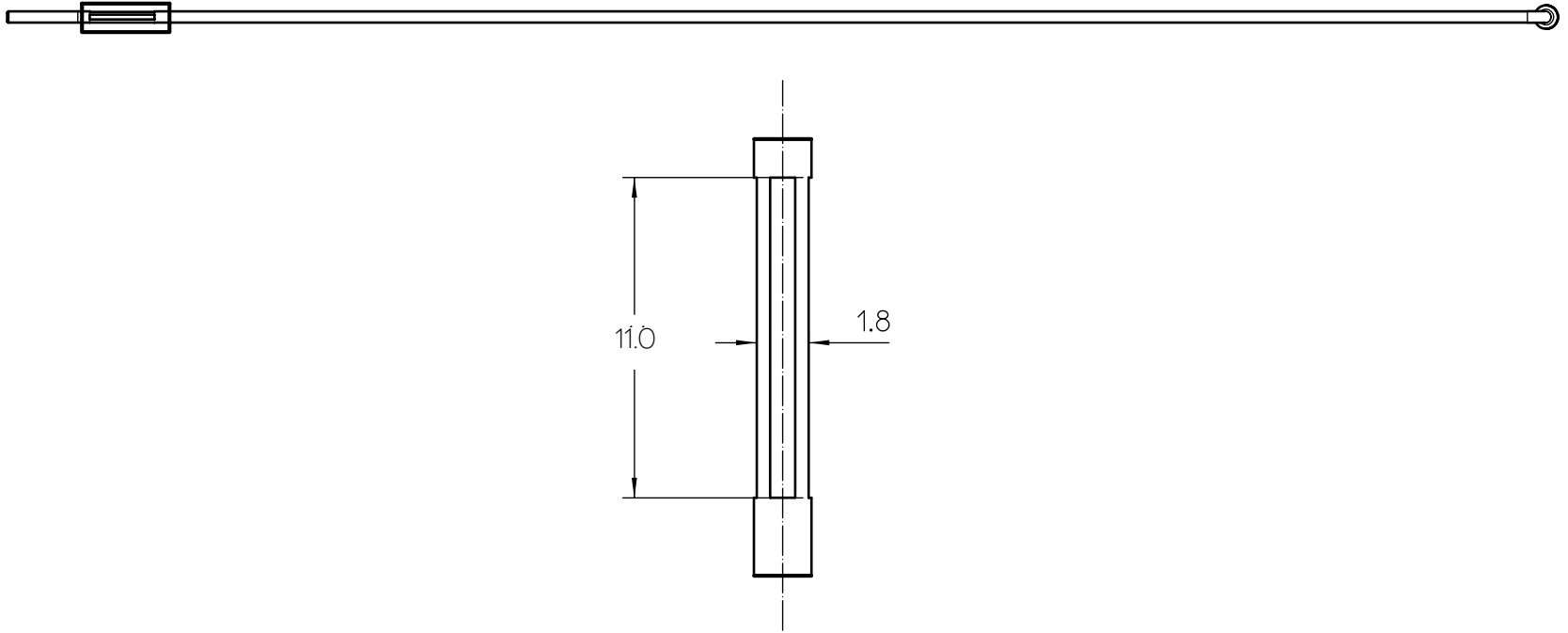


# ***TCS***

TORSION CONTROL SQUARES

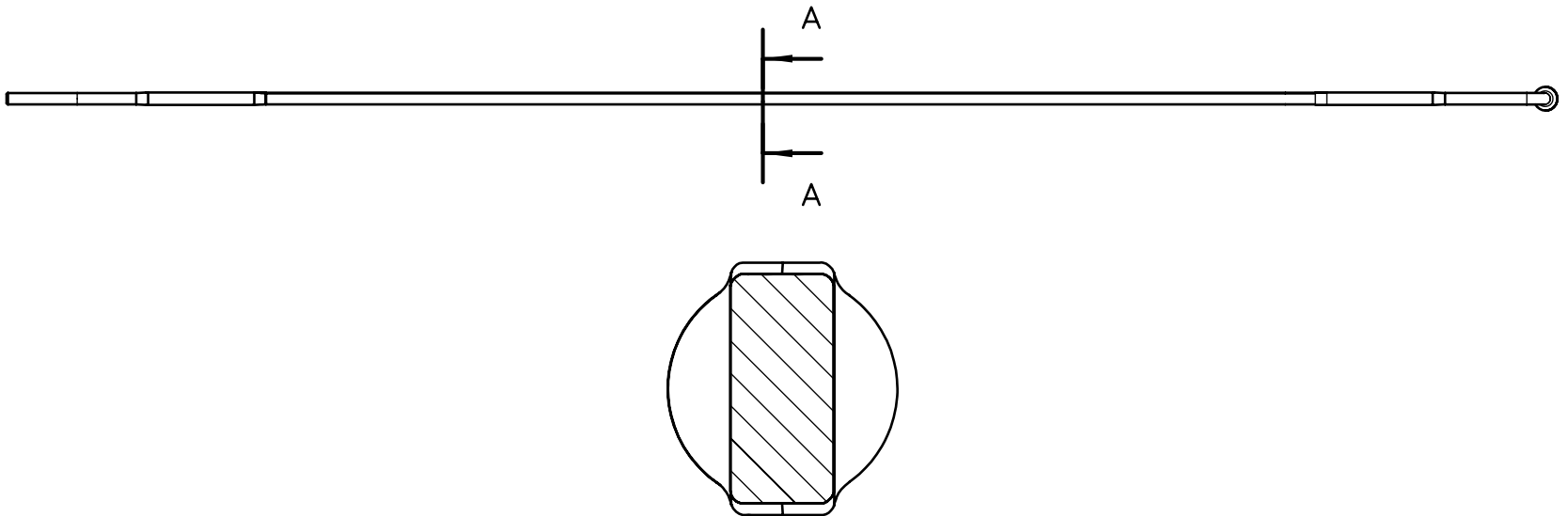
The square part near the spoke thread stops the spoke rotation at the hub flange

DETAIL



# ***FLAT PROFILE***

An aerodynamic solution with a minimal, geometric design

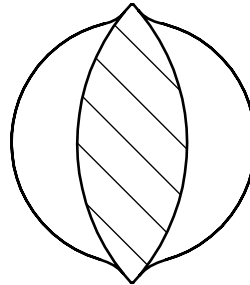
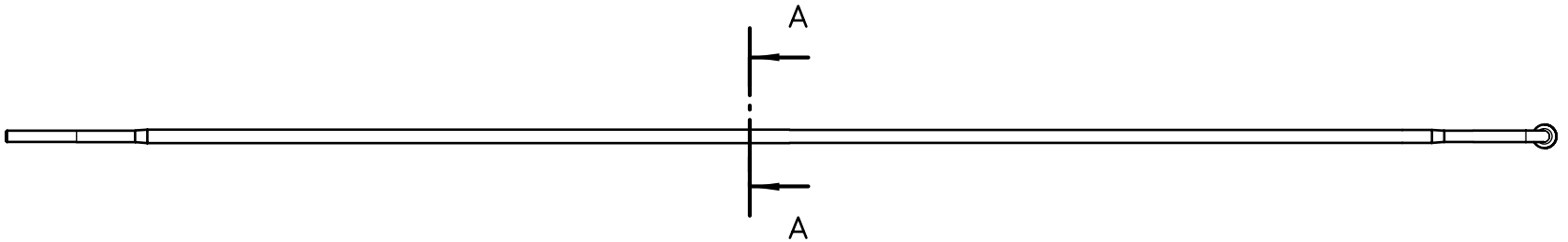


A - A  
SECTION



# ***AERO PROFILE***

An aerodynamic solution with an innovative elliptical design



A - A  
SECTION

**LITE SPOKES**

**HYPERLITE**

**ULTRALITE**

**SUPERLITE**

**EXTRALITE**

**BASICLITE**



## FINISHING – MATERIAL – SURFACE TREATMENT

STAINLESS STEEL	
SILVER	NO TREATMENT
BLACK	OXIDATION

CARBON STEEL	
BLACK	ED (cathodic electrodeposition)

In addition to providing aerodynamic benefit, these spokes are extremely lightweight and exceptionally strong at the same time, made from high-quality **European AISI 302 stainless steel and C45 / C76 carbon steel**. Alpina spokes are produced with exact thread tolerances to ensure durability and the highest level of quality.

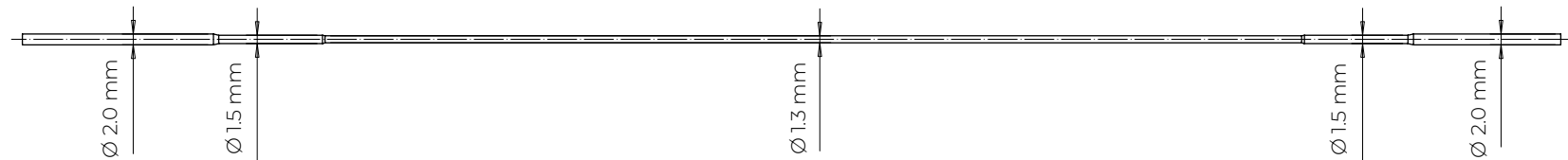
Born to win. Alpina spokes embody the technical and sporting qualities that distinguish the brand: lightness, performance and resistance are the key words that describe this product. All Alpina spoke dimensions can be tailored to meet the specific needs of customers.

\*All the Alpina Spokes weights are calculated with CAD software.



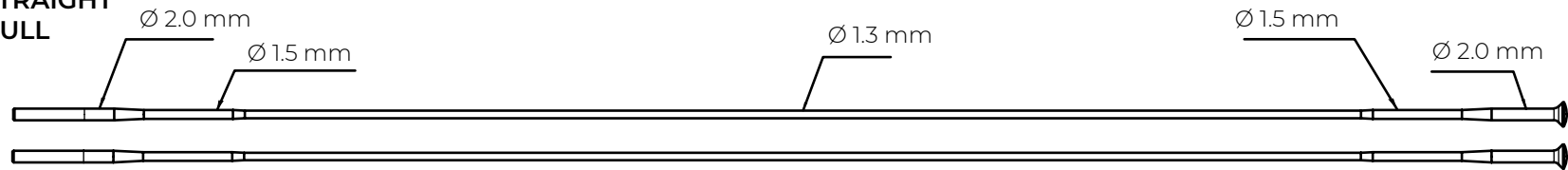
# HYPERLITE

BAR Ø 2,0 / Ø 1,5 / Ø 1,3 / Ø 1,5 / Ø 2,0 mm

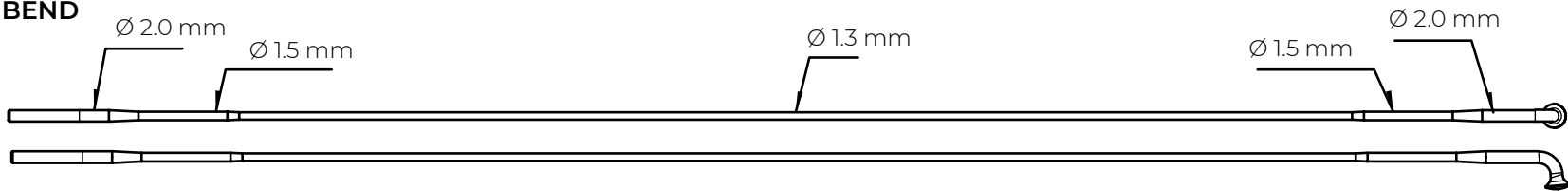


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

STRAIGHT  
PULL

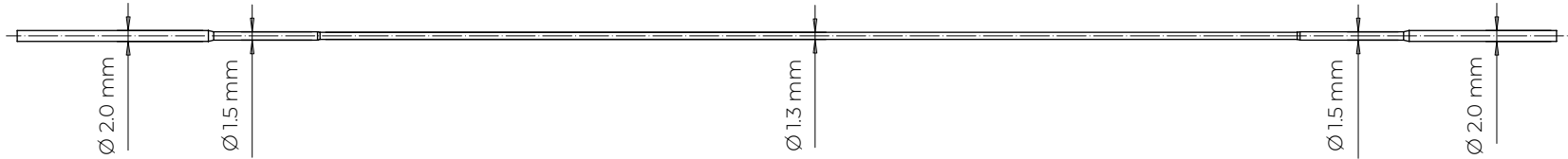


J BEND

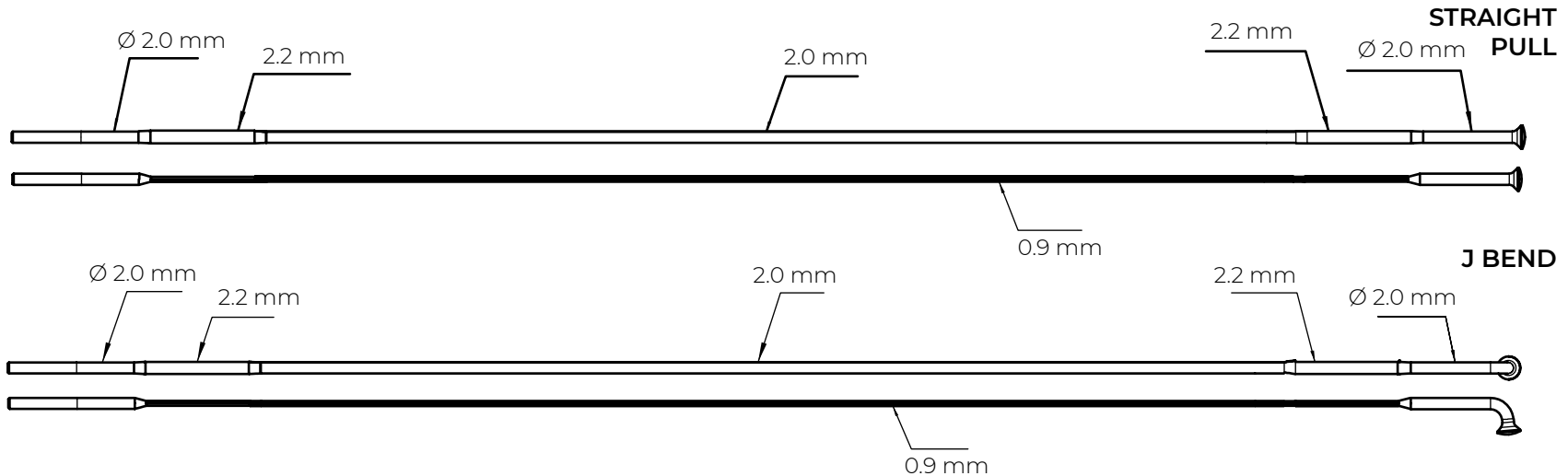


DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 / Ø 1,5 / Ø 1,3 / Ø 1,5 / Ø 2,0	FG 2,3	DIN 79012, BC56	3,5 g

BAR Ø 2,0 / Ø 1,5 / Ø 1,3 / Ø 1,5 / Ø 2,0 mm



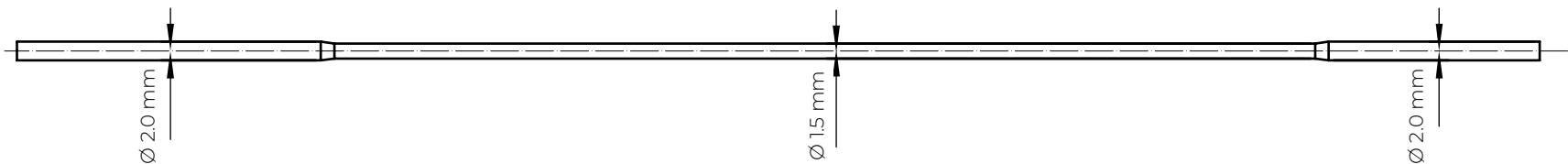
MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775



THICKNESS & DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 - □(0,9 x 2,20) - □(0,9 x 2,0) - □(0,9 x 2,20) - Ø 2,0	FG 2,3	DIN 79012, BC56	3,5 g

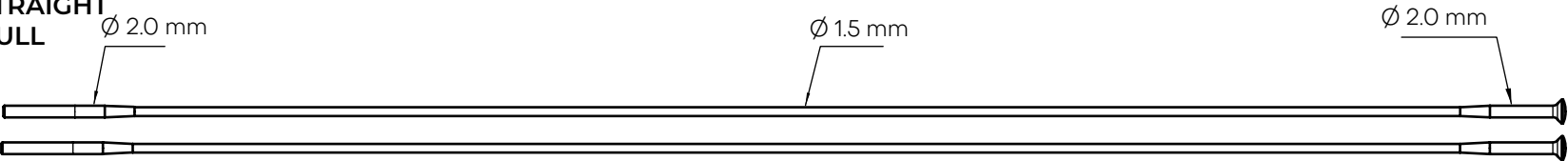
# ULTRALITE

BAR Ø 2,0 / Ø 1,5 / Ø 2,0 mm

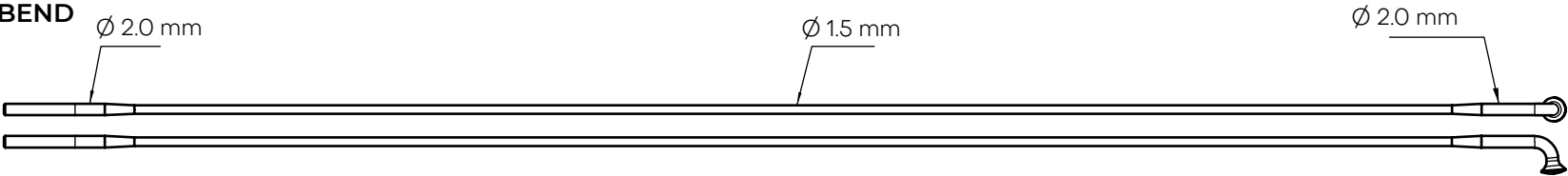


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

STRAIGHT  
PULL

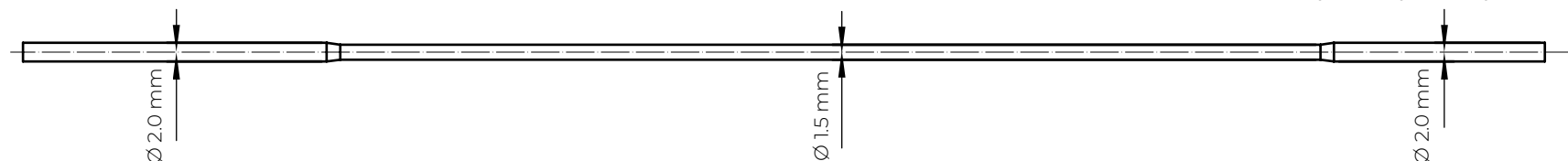


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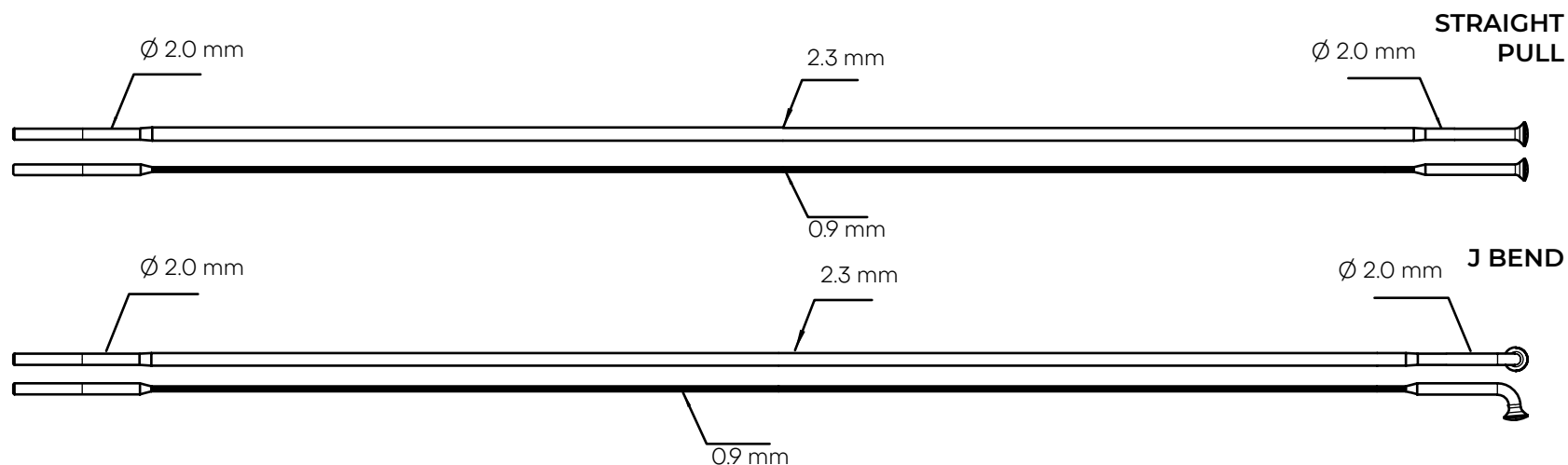


DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 / Ø 1,5 / Ø 2,0	FG 2,3	DIN 79012, BC56	4,2 g

BAR Ø 2,0 / Ø 1,5 / Ø 2,0 mm



MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

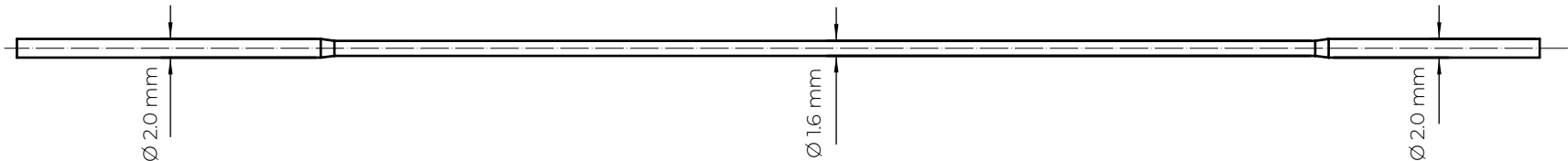


THICKNESS & DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 -  (0,9 x 2,3) - Ø 2,0	FG 2,3	DIN 79012, BC56	4,2 g



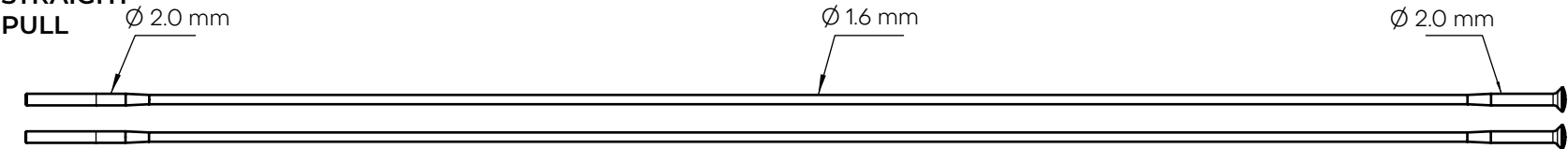
# SUPERLITE

BAR Ø 2,0 / Ø 1,6 / Ø 2,0 mm

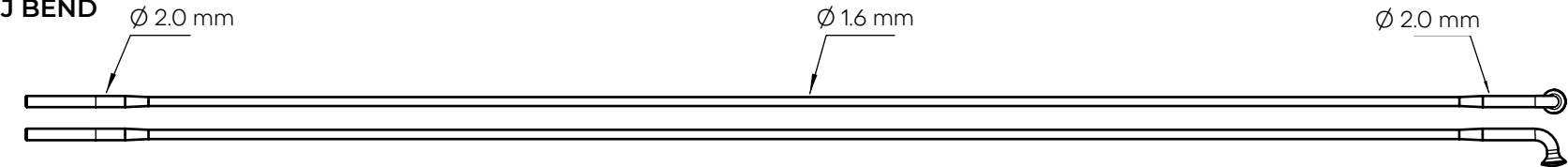


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

STRAIGHT  
PULL

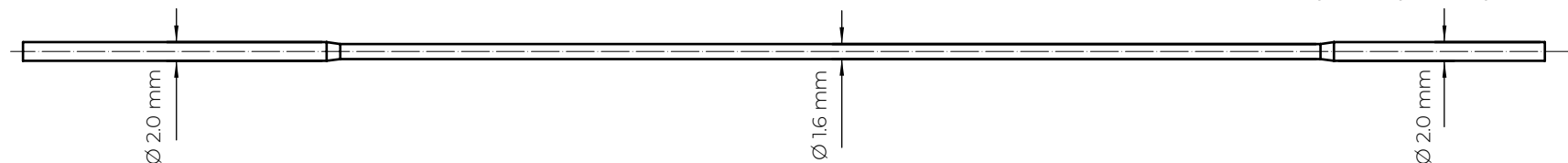


J BEND

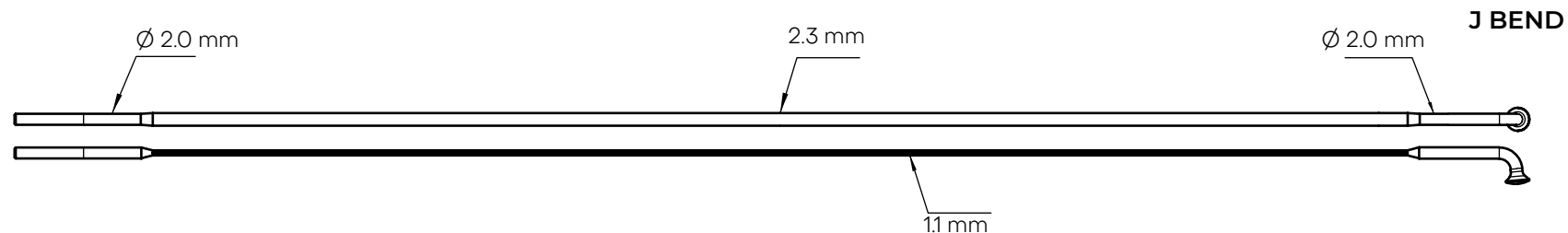
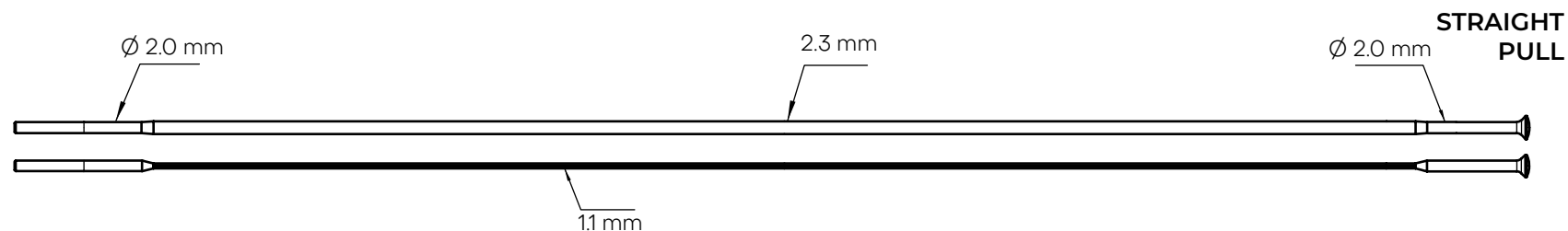


DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 / Ø 1,6 / Ø 2,0	FG 2,3	DIN 79012, BC56	4,6 g

BAR Ø 2,0 / Ø 1,6 / Ø 2,0 mm



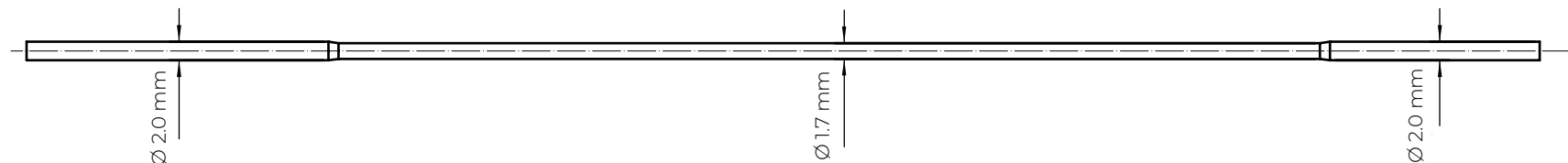
MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775



THICKNESS & DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 - (1,1 x 2,3) - Ø 2,0	FG 2,3	DIN 79012, BC56	4,6 g

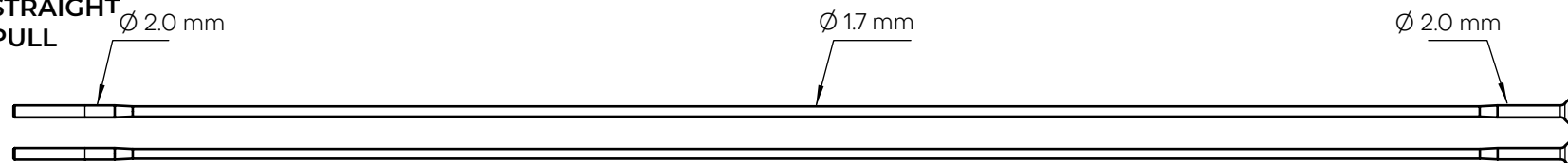
# EXTRALITE

BAR Ø 2,0 / Ø 1,7 / Ø 2,0 mm

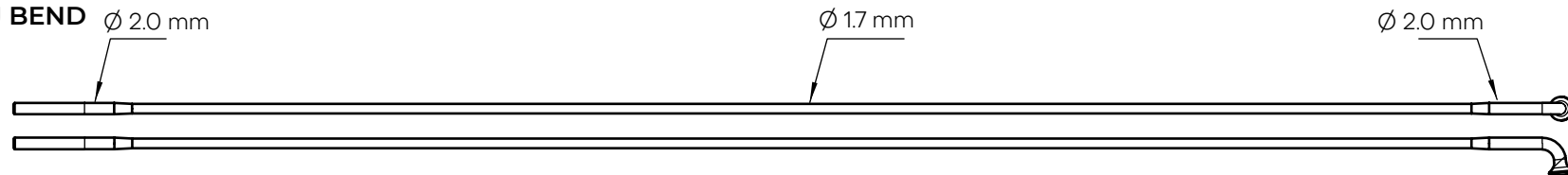


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

**STRAIGHT  
PULL**

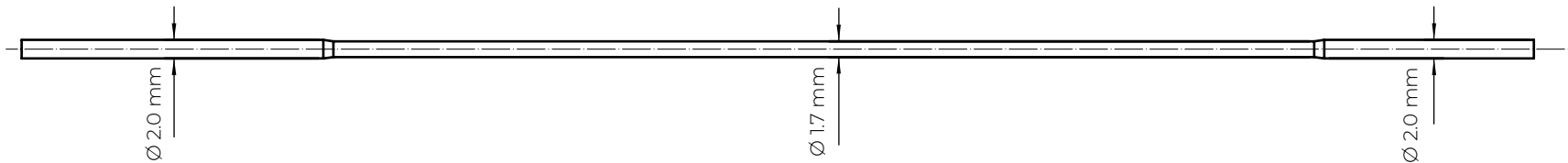


**J BEND**

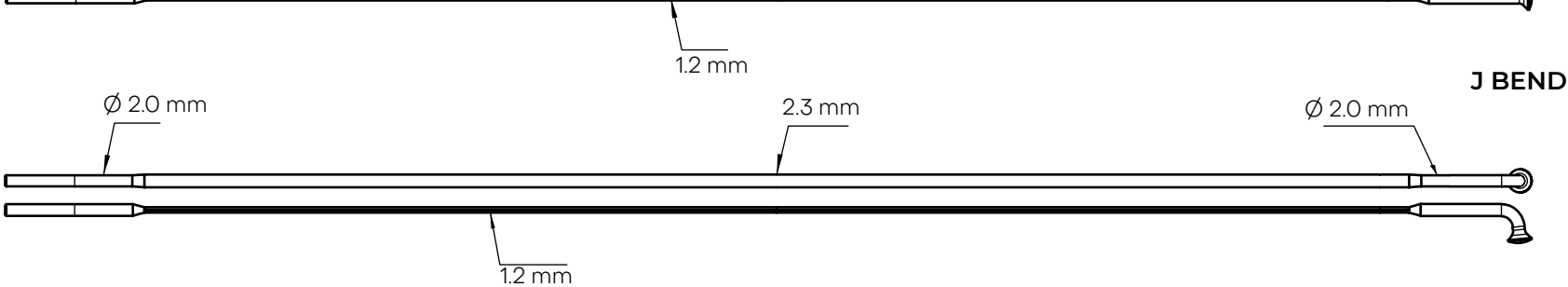
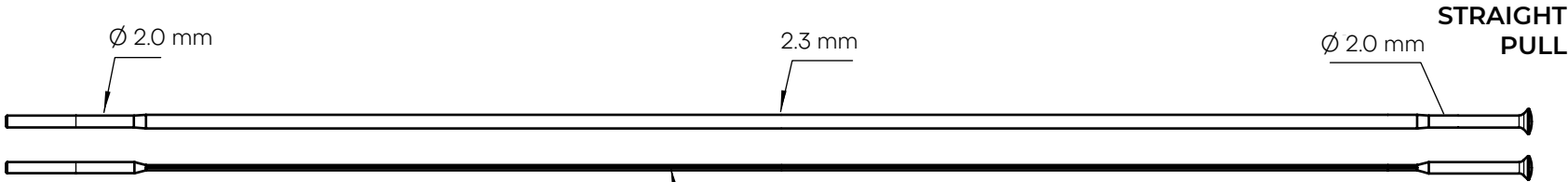


DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 / Ø 1,7 / Ø 2,0	FG 2,3	DIN 79012, BC56	5,1 g

BAR Ø 2,0 / Ø 1,7 / Ø 2,0 mm



MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

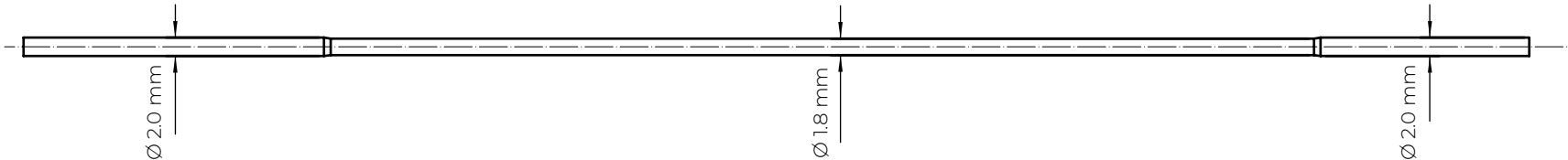


THICKNESS & DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 - (1,2 x 2,3) - Ø 2,0	FG 2,3	DIN 79012, BC56	5,1 g



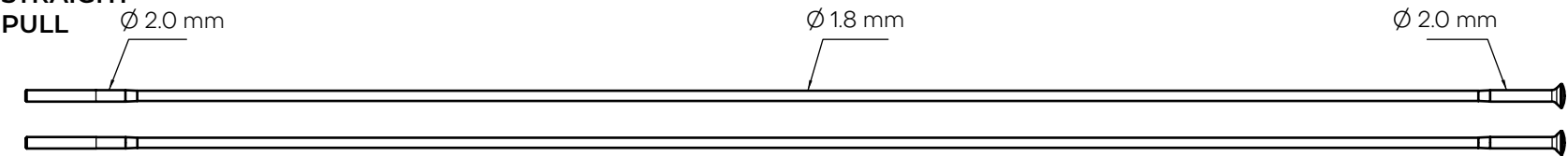
# BASICLITE

BAR Ø 2,0 / Ø 1,8 / Ø 2,0 mm

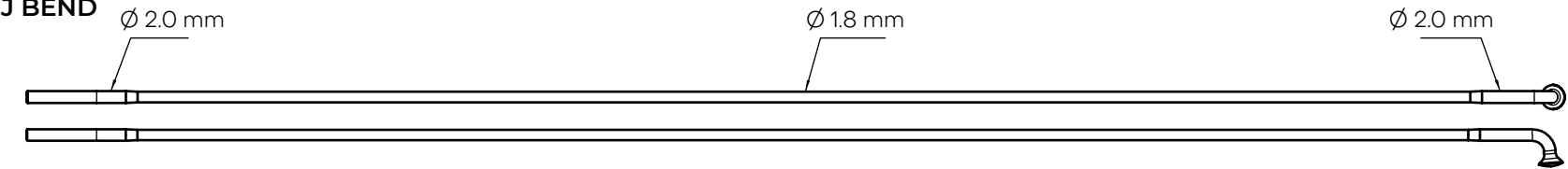


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

STRAIGHT  
PULL

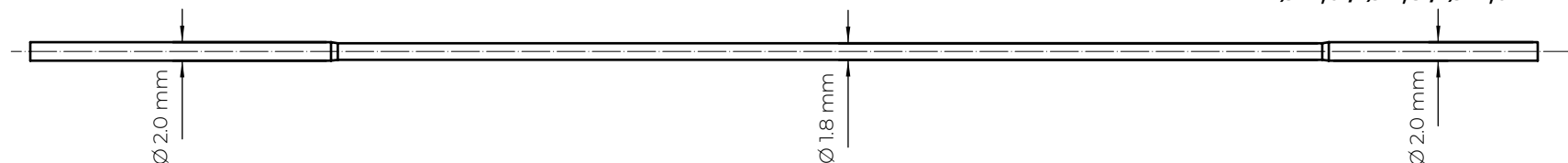


J BEND

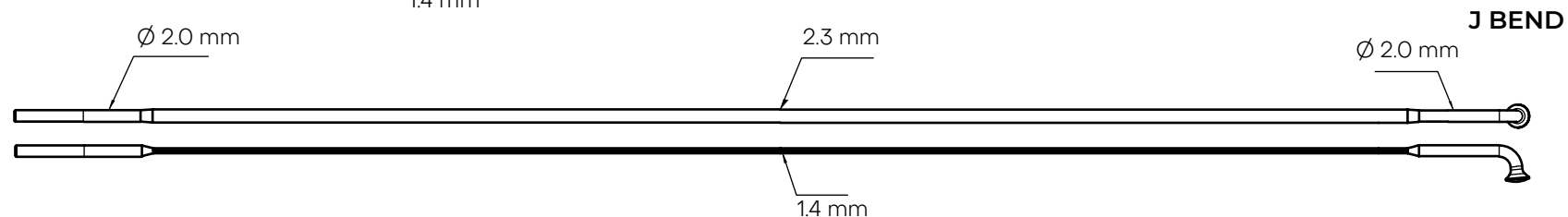
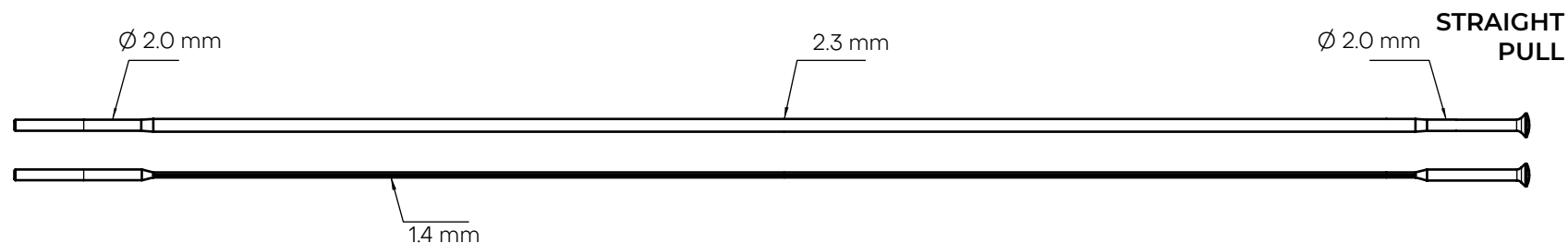



DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 / Ø 1,8 / Ø 2,0	FG 2,3	DIN 79012, BC56	5,5 g

BAR Ø 2,0 / Ø 1,8 / Ø 2,0 mm



MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775



THICKNESS & DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0 -  (1,4 x 2,3) - Ø 2,0	FG 2,3	DIN 79012, BC56	5,5 g

**BUTTED SPOKES**



**SPARK**

---

**SPARK XL**

---

## FINISHING – MATERIAL – SURFACE TREATMENT

STAINLESS STEEL	
SILVER	NO TREATMENT
BLACK	OXIDATION

CARBON STEEL	
BLACK	ED (cathodic electrodeposition)

High-quality **European stainless steel AISI 302 and carbon steel C45 / C76** are used in single-buttet spokes, which are thicker at the hub end than normal, then tapered to a thinner section all the way to the threads. Single-buttet spokes are not common, but they are becoming more popular in heavy-duty applications (such as E-bikes). Spokes are thicker at the ends than in the middle. Double-buttet spokes do more than reduce weight. The thick ends make them as strong in the highly stressed areas as straight-gauge spokes of the same thickness, but the thinner middle sections make the spokes effectively more elastic.

Electric & Cargo. Designed for e-bikes and cargo bikes, the spokes of the Electric & Cargo range have an increased thickness, ideal to ensure durability over time and high resistance to stress.

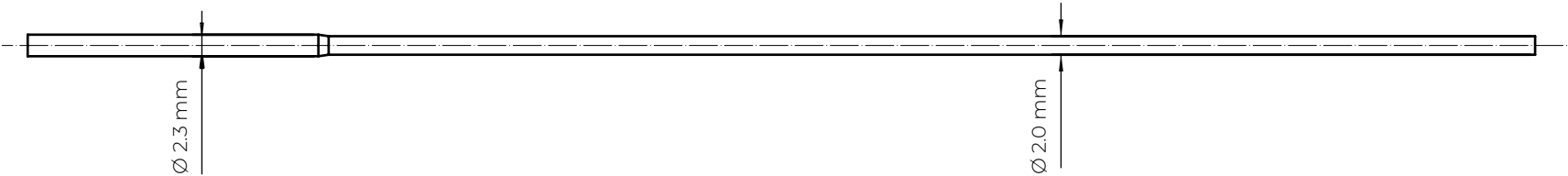
All Alpina spoke dimensions can be tailored to meet the specific needs of customers.

\*All the Alpina Spokes weights are calculated with CAD software.



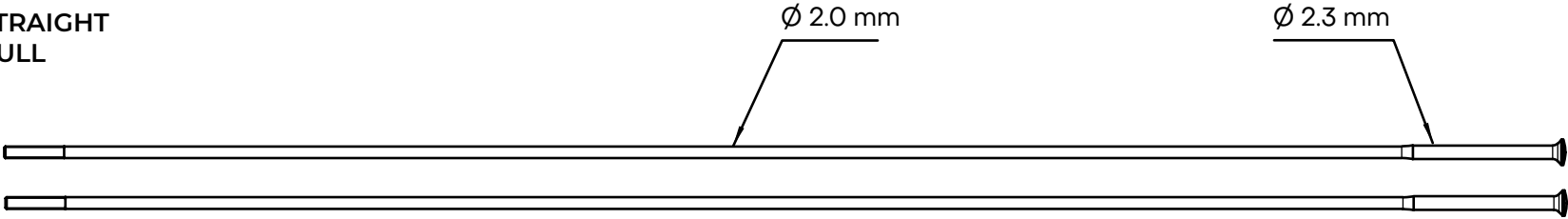
# SPARK

BAR Ø 2,3 / Ø 2,0 mm

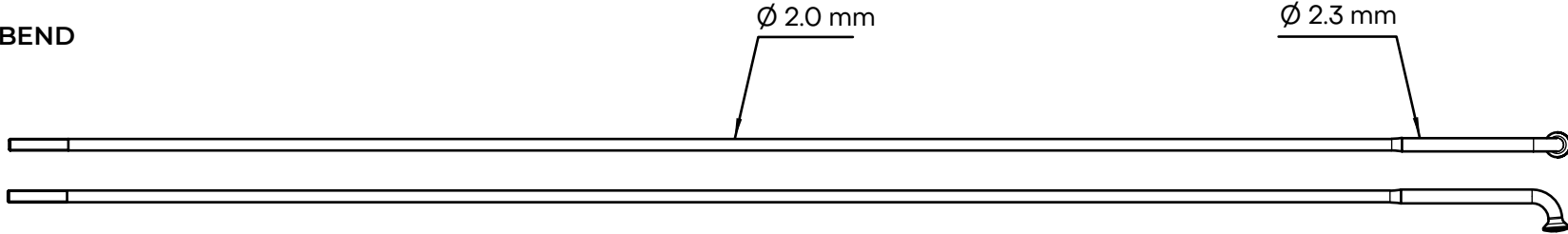


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545

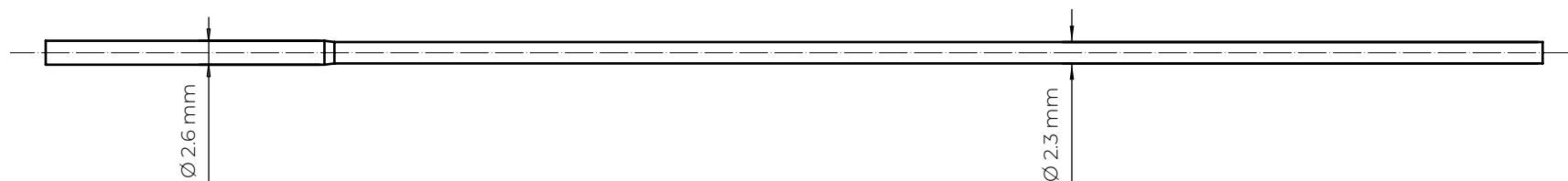
STRAIGHT  
PULL



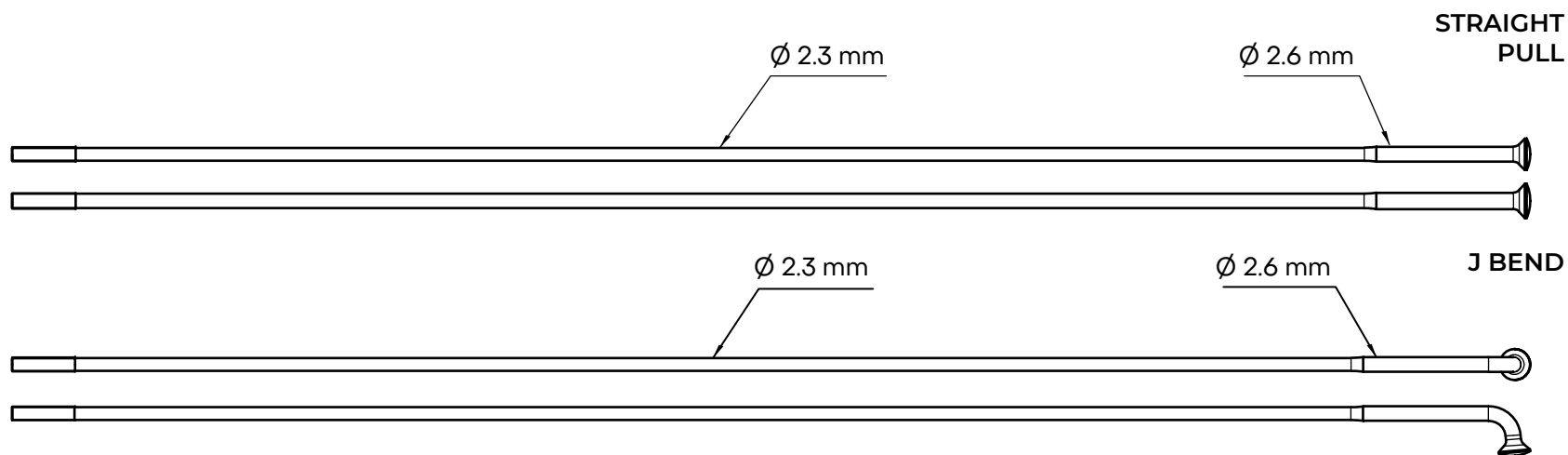
J BEND



DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,3 / Ø 2,0	FG 2,3	DIN 79012, BC56	6,9 g



MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545



DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,6 / Ø 2,3	FG 2,6	DIN 79012, BC56	9,4 g

**PLAIN SPOKES**



**ONE**

**ONE AERO**

**ONE XL**

**ONE XXL**

## FINISHING – MATERIAL – SURFACE TREATMENT

STAINLESS STEEL	
SILVER	NO TREATMENT
BLACK	OXIDATION

CARBON STEEL	
BLACK	ED (cathodic electrodeposition)

Exceptionally strong, made from high-quality **European stainless steel AISI 302, and C45 / C76 carbon steel** Alpina spokes are produced with exact thread tolerances to ensure durability and the highest level of quality.

Simple and essential, this spoke is the result of a careful selection of materials and surface treatments, as well as the precision of our production processes.

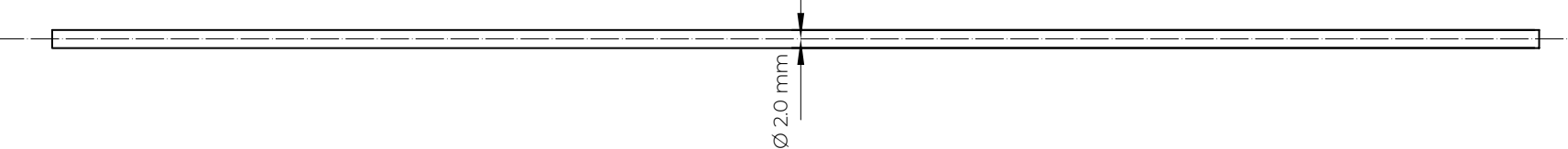
All Alpina spoke dimensions can be tailored to meet the specific needs of customers.

\*All the Alpina Spokes weights are calculated with CAD software.



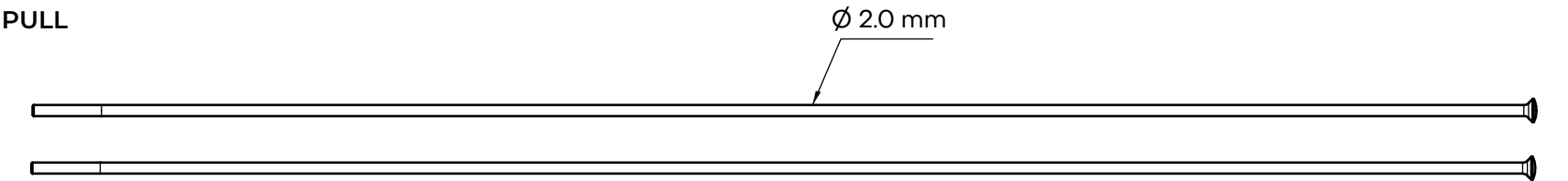
# ONE

BAR Ø 2,0 mm

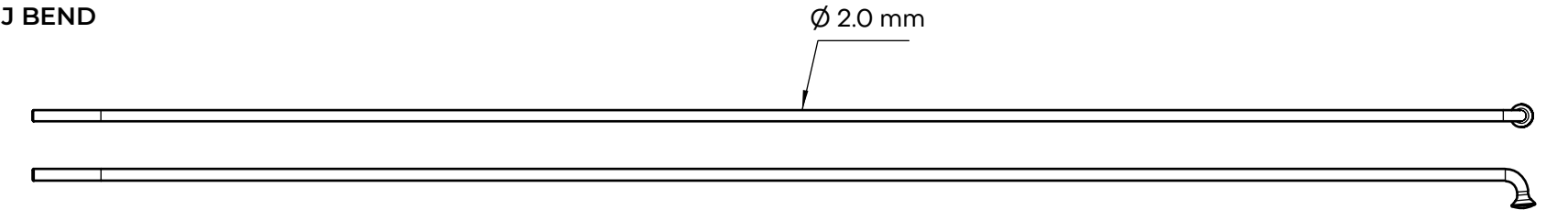


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

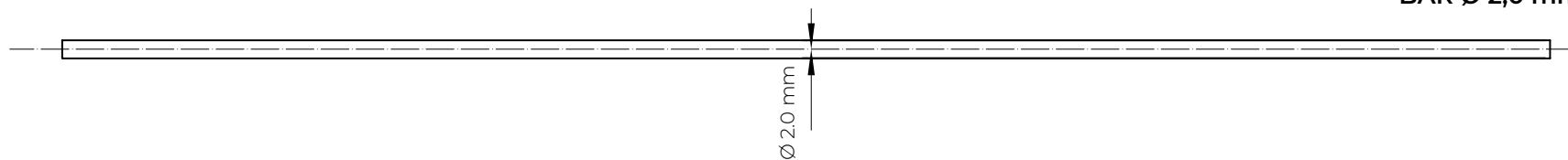
STRAIGHT  
PULL



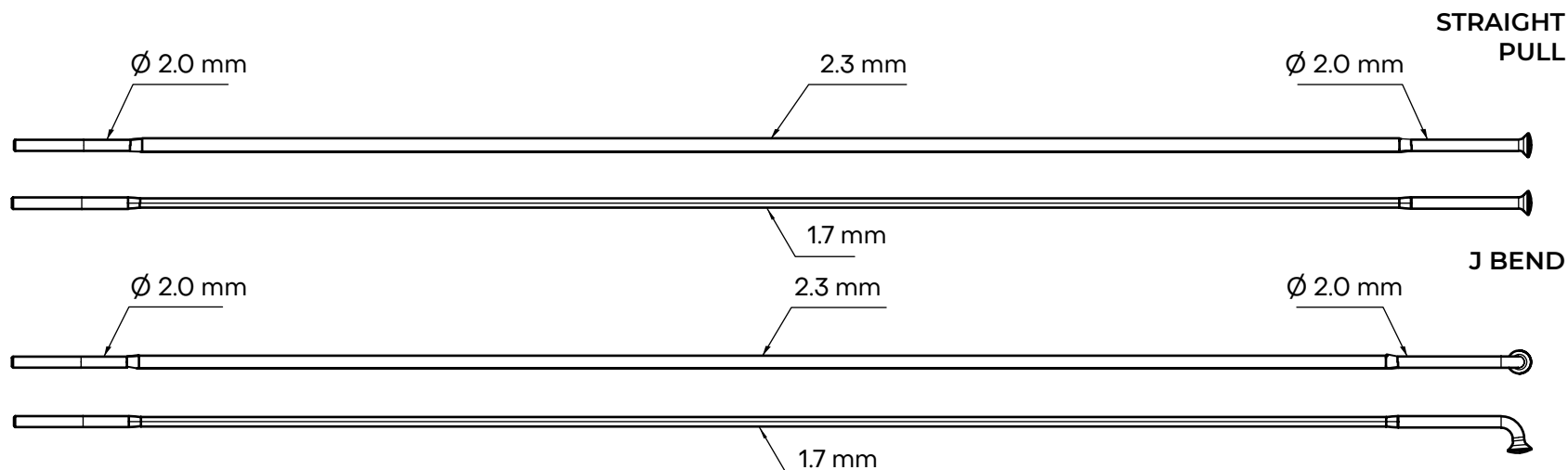
J BEND



DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,0	FG 2,3	DIN 79012, BC56	6,5 g



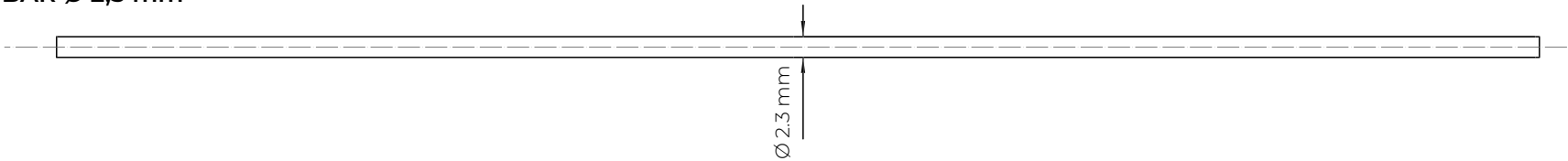
MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775



THICKNESS & DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
$\varnothing 2,0 - \bigcirc (1,7 \times 2,3) - \varnothing 2,0$	FG 2,3	DIN 79012, BC56	6,5 g

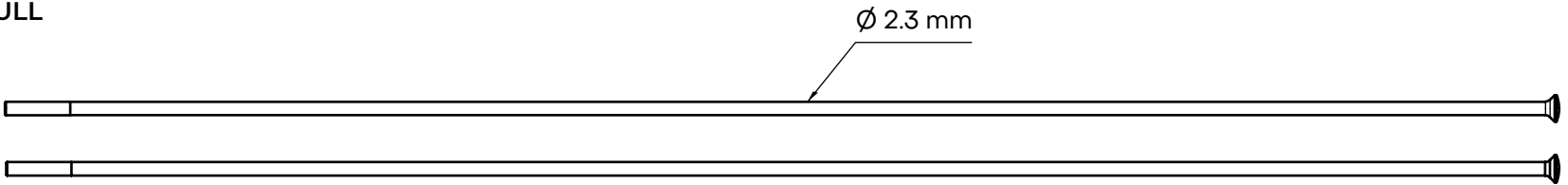
# ONE XL

BAR Ø 2,3 mm

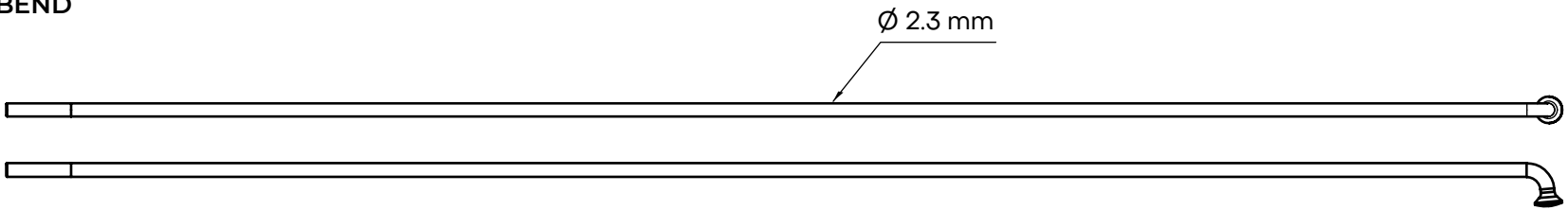


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

STRAIGHT  
PULL

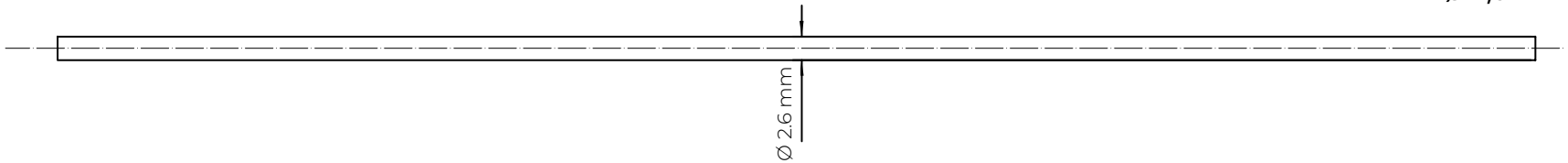


J BEND



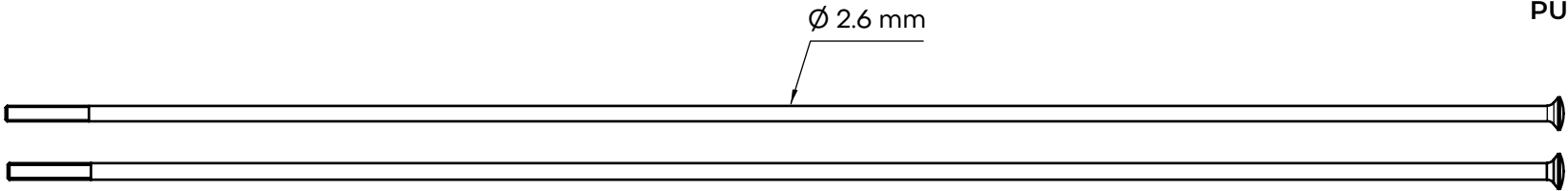
DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,3	FG 2,6	DIN 79012, BC56	9,1 g

BAR Ø 2,6 mm

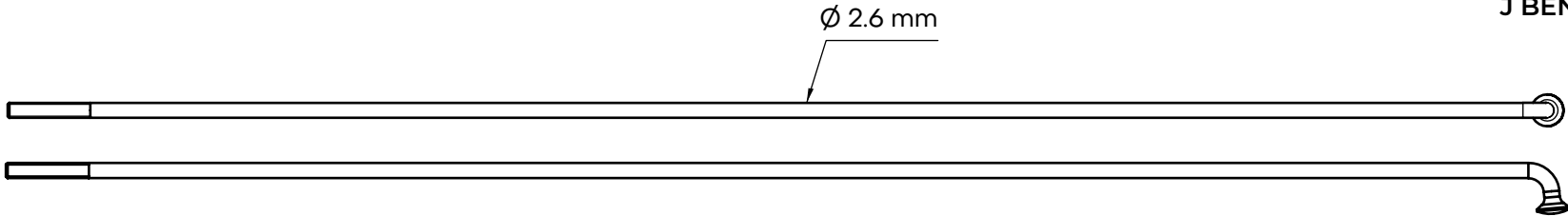


MATERIAL	WIRE - BREAKING STRENGTH
STAINLESS STEEL AISI 302	N/mm <sup>2</sup> 1000 - 1200
CARBON STEEL C45	N/mm <sup>2</sup> 1345 - 1545
CARBON STEEL C76	N/mm <sup>2</sup> 1575 - 1775

STRAIGHT  
PULL



J BEND



DIAMETER	ROLLED THREAD	STANDARD THREAD	*WEIGHT ( L = 260 mm )
Ø 2,6	M3x0,5	965-1	11,5 g

# NIPPLES



- ☐ STANDARD L. 12,3 Ø 4
- ☐ STANDARD L. 14 Ø 4
- ☐ STANDARD L. 14 Ø 5
- ☐ STANDARD L. 16 Ø 4
- ☐ STANDARD L. 15 Ø 4
- ☐ STANDARD DOUBLE SQUARE
- ☐ MULTILINE
- ☒ ABS BLUE POWER
- ☒ ABS HEXAGONAL HEAD
- ☒ ABT SELF LOCKING DOUBLE SQUARE

## FINISHING – MATERIAL – SURFACE TREATMENT

	<b>BRASS</b>	<b>STEEL</b>	<b>ALUMINIUM</b>
<b>BLACK</b>	NICKEL-PLATED	ZINC-PLATED	ANODIZATION / HR (High Resistance)
<b>SILVER</b>	NICKEL-PLATED	ZINC-PLATED	ANODIZATION / HR (High Resistance)

*Other colors upon request, only for Anodized Aluminium*

Made from high-quality **European Steel, European Brass and Aluminium 7075.**

Alpina nipples are produced with exact thread tolerances to ensure durability and the highest level of quality.

\*All the Alpina nipples weights are calculated with CAD software.



# TECHNICAL APPLICATION

## ABT/ABS - PATENTED

The revolutionary self-locking patented nipple that, due to the inserted nylon, eliminates entirely the possibility that nipples get loose on assembled wheels, and the routing between nipples and spokes remains identical to the traditional way. Therefore, it does not require special operations whether it is assembled automatically or manually.

To prevent screw loosening, ABS/ABT nipples leverage interference generated by the spoke thread and nylon during screwing. All necessary adjustments on wheels can be made without special instructions or using fastening liquids subsequently. ABS nipples offer tangible advantages on traditional wheels while their use is essential when using straight head spokes.

Self-locking, patented system, assuring highest functionality and reliability.

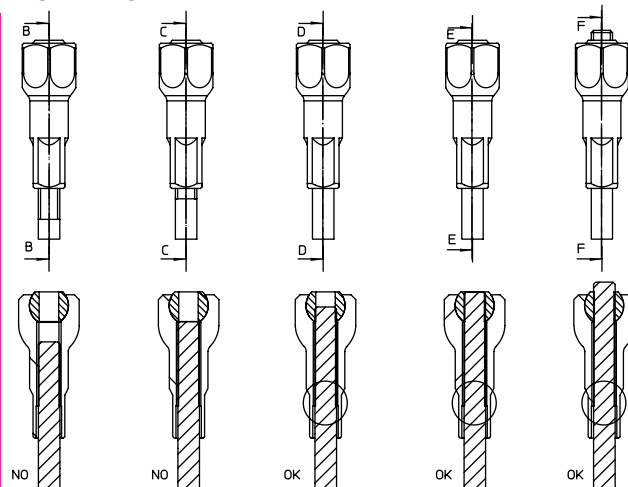
Nylon shock-absorber insert, absorption of micro-vibrations to increase the durability of the spoke.

Star spline improving the connection of the **self locking insert**.

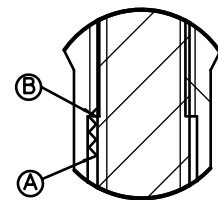
Gauged hole to obtain a perfect elastic interference with the thread part of the spoke.

The self-locking nipples assure long lasting centering of the wheel, safe braking, more comfort, and no need for maintenance.

Exchangeability - immediately useable on any kind of automatic wheel building machinery, no need for any regulation or modification of the standard applications.



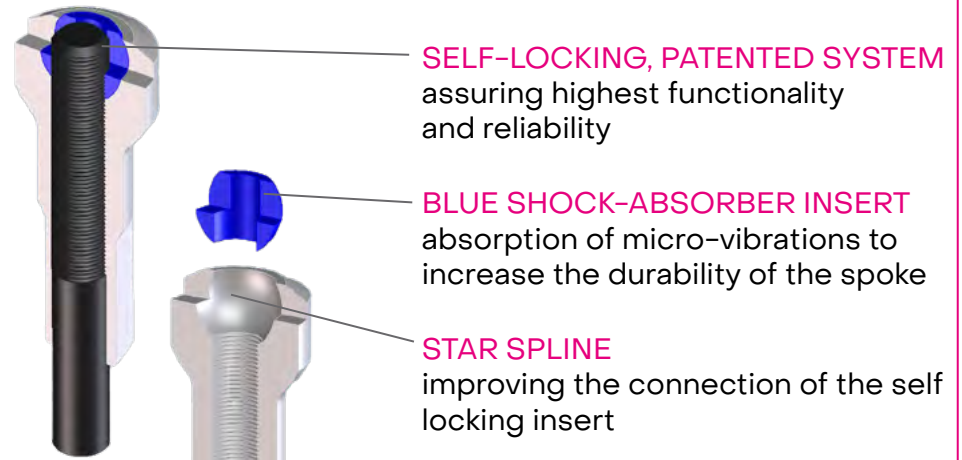
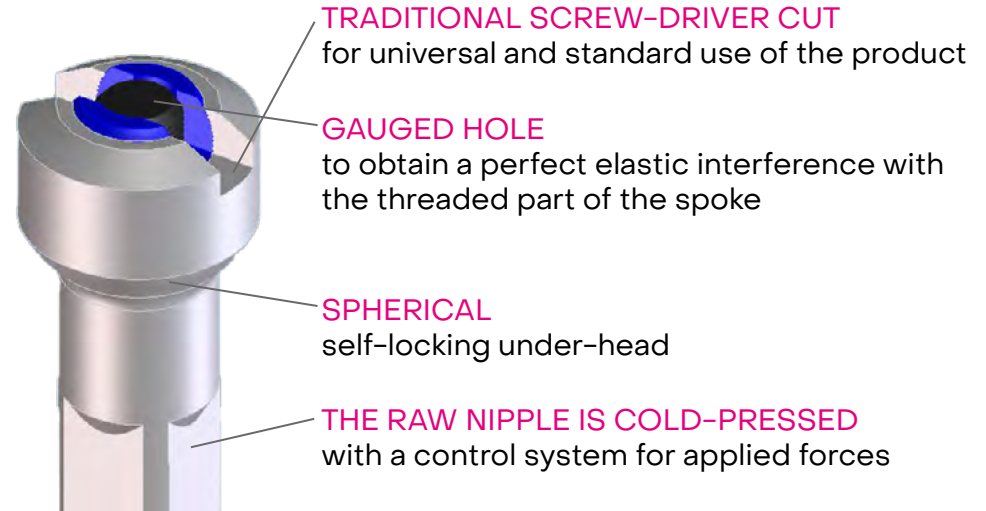
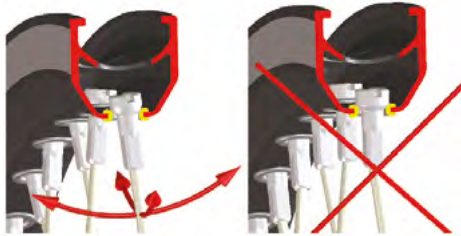
The ending part of the threaded spoke "A" can come near to the nipple head, screwing itself together to coincide with the beginning part of the threaded nipple "B" without never overcoming.



## ABS SELF LOCKING - PATENTED SPHERICAL UNDER-HEAD

THAT ALLOWS THE OSCILLATION

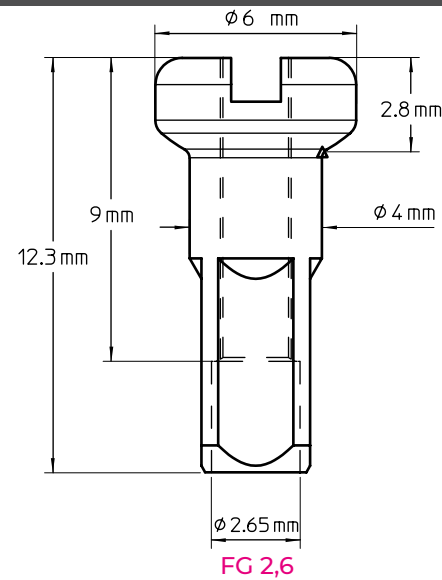
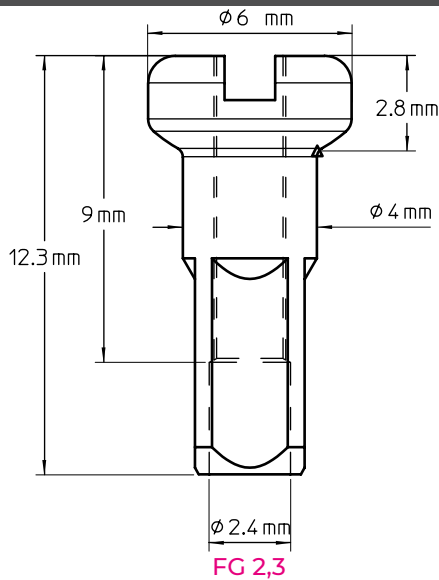
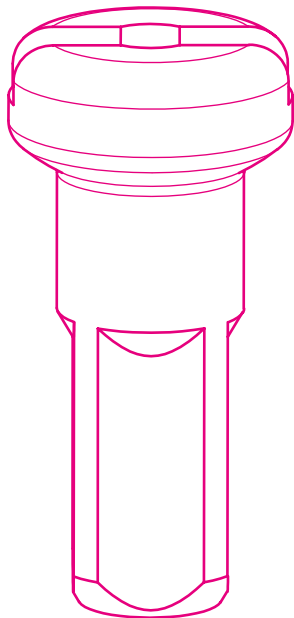
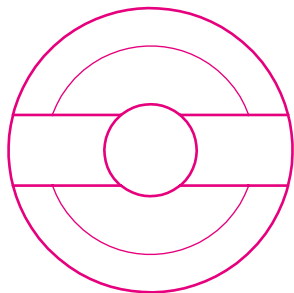
It is available for: basic round head nipples, and special abs blue power round head nipples



# STANDARD L. 12,3 Ø 4

## NIPPLES WITH ROUND HEAD

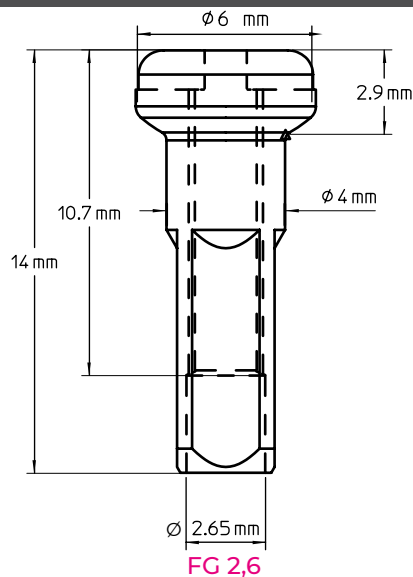
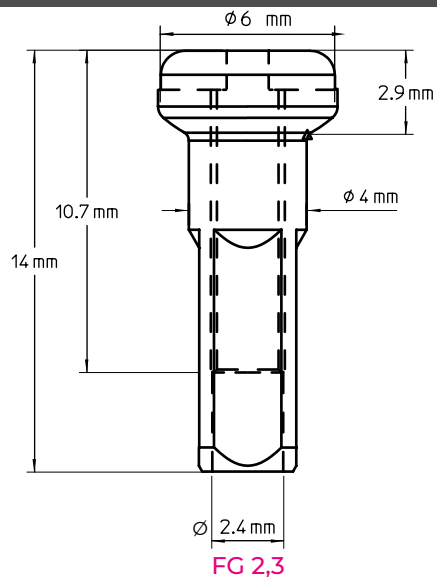
Ideal for all applications



### STANDARD NIPPLES - L. 12,3 mm - Ø 4

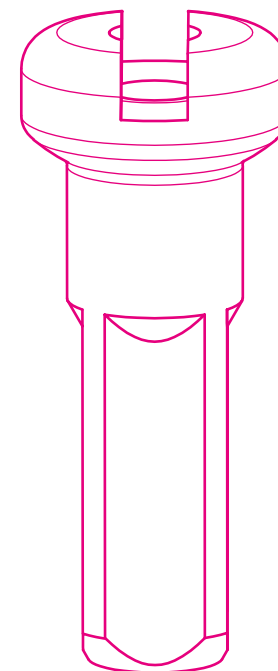
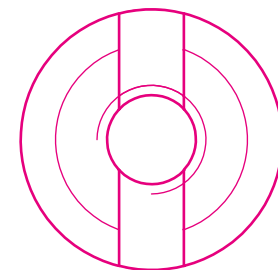
	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	12,3	DIN 79012, BC56	FG 2,3	1 g
				FG 2,6	0,9 g
STEEL	Ø 4	12,3	DIN 79012, BC56	FG 2,3	1 g
				FG 2,6	0,9 g
ALUMINIUM 7075	Ø 4	12,3	DIN 79012, BC56	FG 2,3	0,3 g

# STANDARD L. 14 Ø 4



**NIPPLES WITH ROUND HEAD**

Ideal for all applications



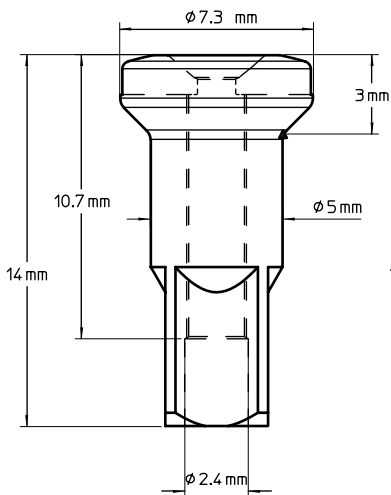
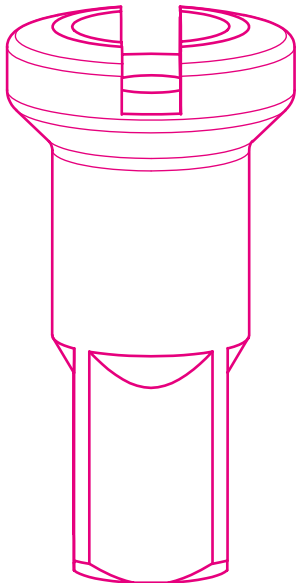
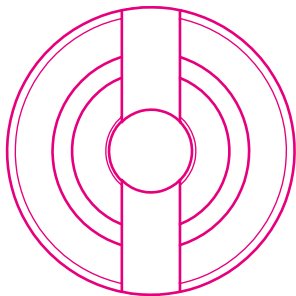
## STANDARD NIPPLES - L. 14 mm - Ø 4

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	14	DIN 79012, BC56	FG 2,3	1,1 g
				FG 2,6	1 g
STEEL	Ø 4	14	DIN 79012, BC56	FG 2,3	1,1 g
				FG 2,6	1 g
ALUMINIUM 7075	Ø 4	14	DIN 79012, BC56	FG 2,3	0,4 g

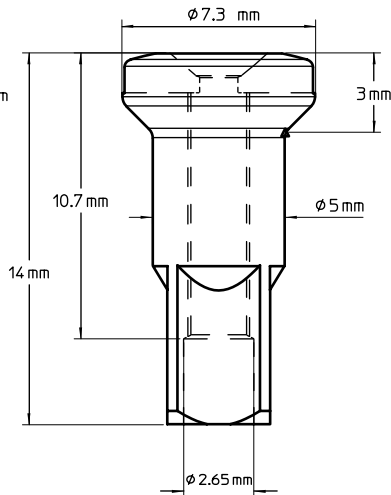
# STANDARD L. 14 Ø 5

## NIPPLES WITH ROUND HEAD

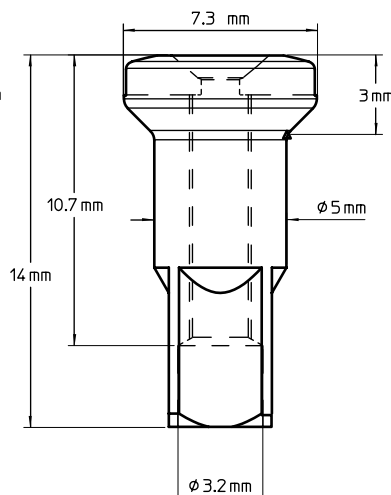
Ideal for all applications



FG 2,3



FG 2,6

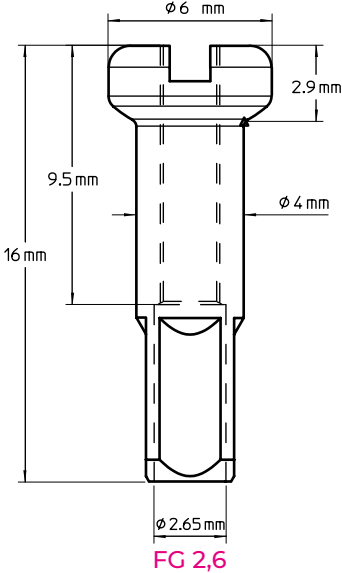
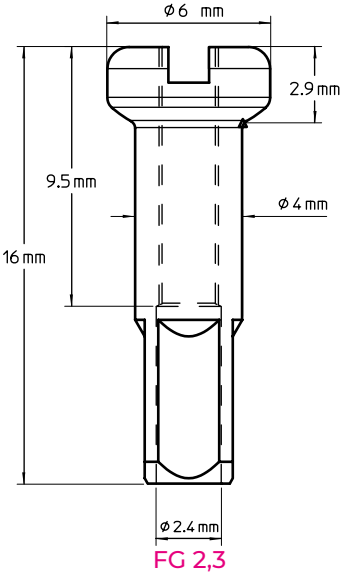


M3X0,5

## STANDARD NIPPLES - L. 14 mm - Ø 5

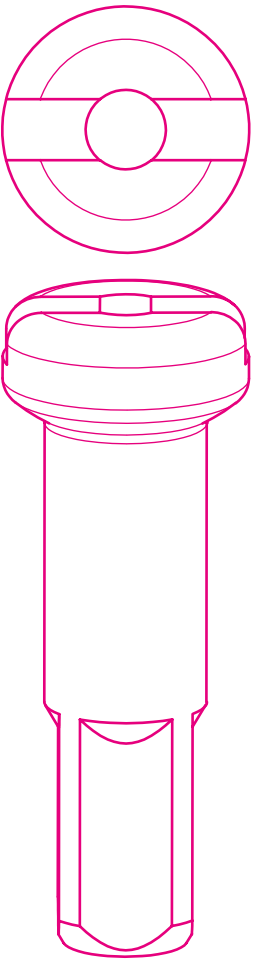
	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 5	14	DIN 79012, BC56	FG 2,3	1,9 g
	Ø 5	14	DIN 79012, BC56	FG 2,6	1,9 g
	Ø 5	14	965-1	M3X0,5	1,8 g

# STANDARD L. 16 Ø 4



## NIPPLES WITH ROUND HEAD

Ideal for all applications



### STANDARD NIPPLES - L. 16 mm - Ø 4

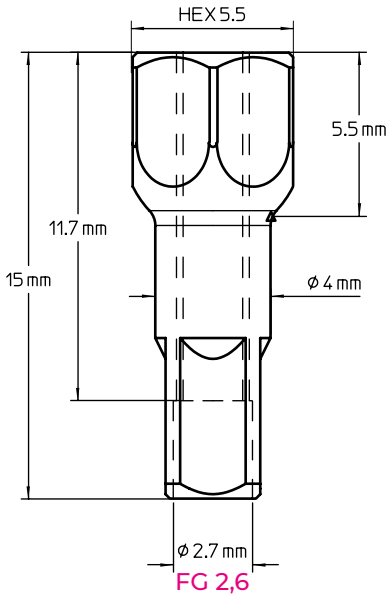
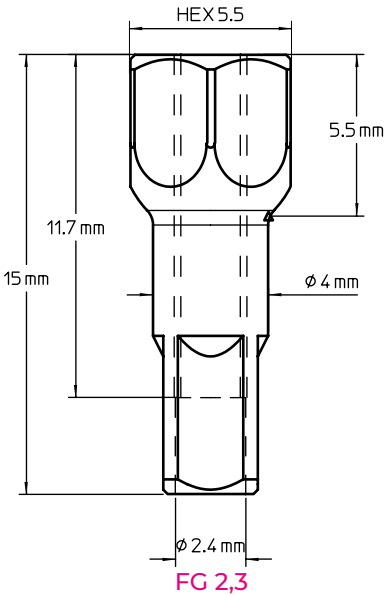
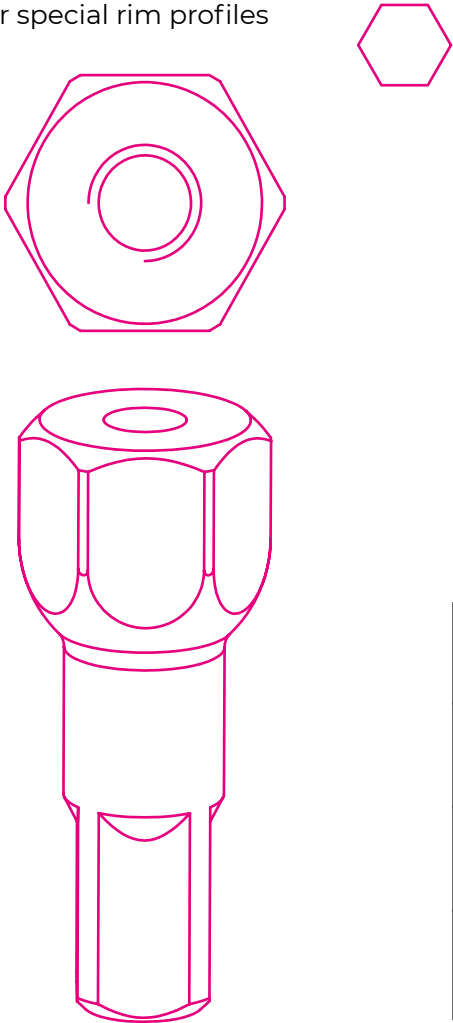
	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	16	DIN 79012, BC56	FG 2,3	1,2 g
				FG 2,6	1,1 g
STEEL	Ø 4	16	DIN 79012, BC56	FG 2,3	1,2 g
				FG 2,6	1,1 g



# STANDARD L. 15 Ø 4

## NIPPLES WITH HEXAGONAL HEAD

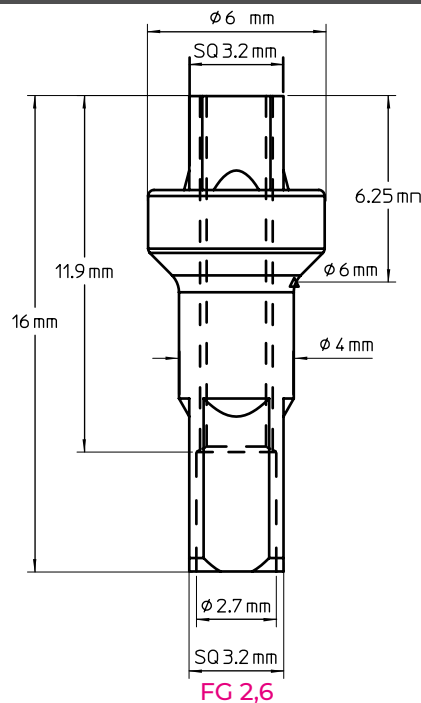
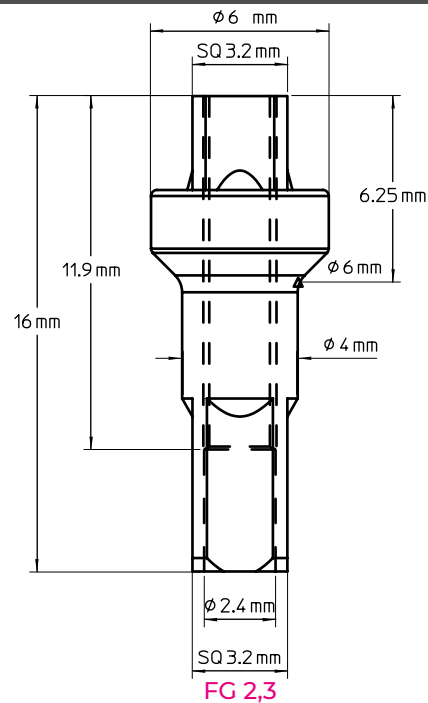
Ideal for special rim profiles



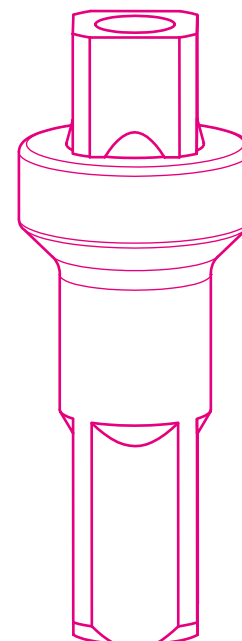
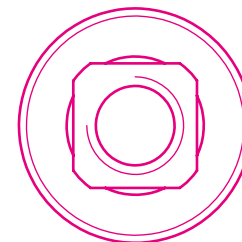
### STANDARD NIPPLES - L. 15 mm - Ø 4

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	15	DIN 79012, BC56	FG 2,3	1,5 g
				FG 2,6	1,4 g
STEEL	Ø 4	15	DIN 79012, BC56	FG 2,3	1,5 g
				FG 2,6	1,4 g
ALUMINIUM 7075	Ø 4	15	DIN 79012, BC56	FG 2,3	0,5 g
				FG 2,6	0,5 g

# STANDARD DOUBLE SQUARE



**NIPPLES WITH SQUARE HEAD**  
Developed for automatic assembly machines



## STANDARD NIPPLES - DOUBLE SQUARE

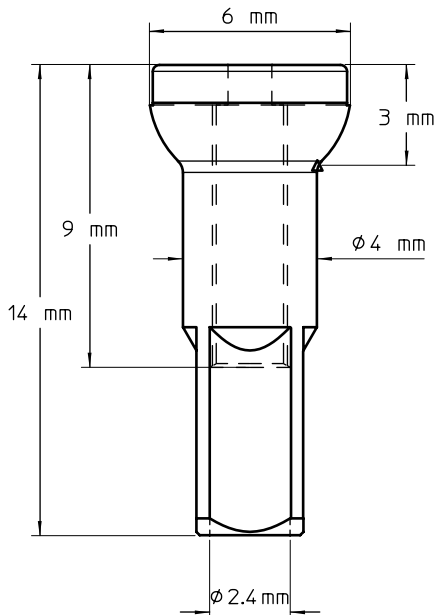
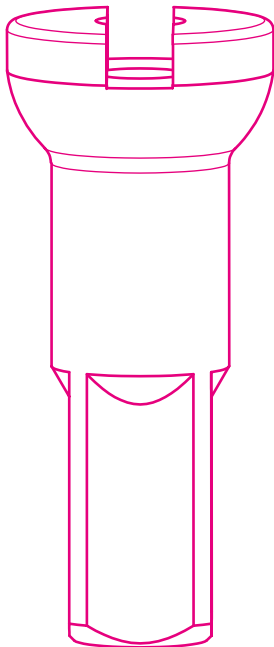
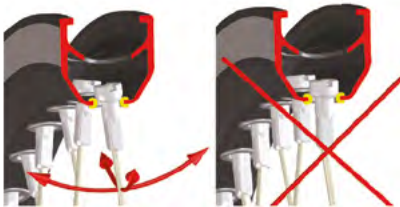
	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	16	DIN 79012, BC56	FG 2,3	1,3 g
				FG 2,6	1,3 g
ALUMINIUM 7075	Ø 4	16	DIN 79012, BC56	FG 2,3	0,4 g
				FG 2,6	0,4 g

# MULTILINE

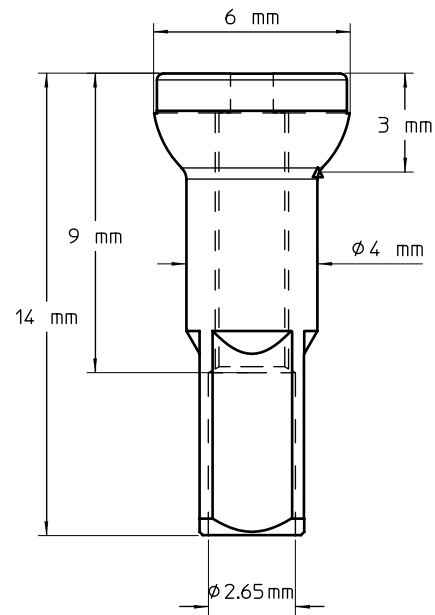
## NIPPLES WITH ROUND HEAD

### Spherical under-head

Allows an extreme oscillation between the rim and the nipple ensuring a better spoke/nipple line.



FG 2,3

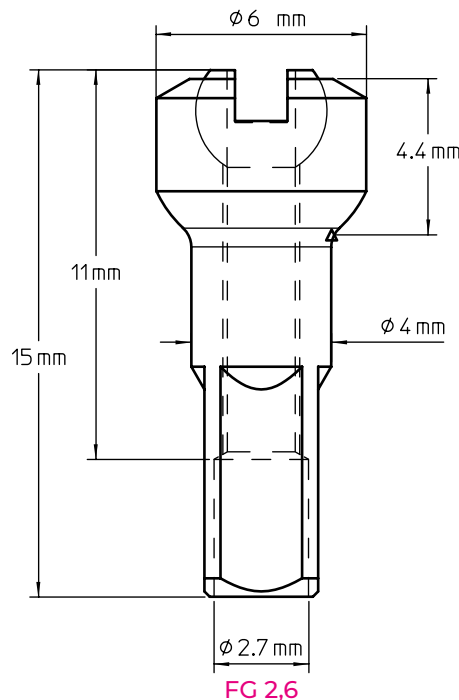
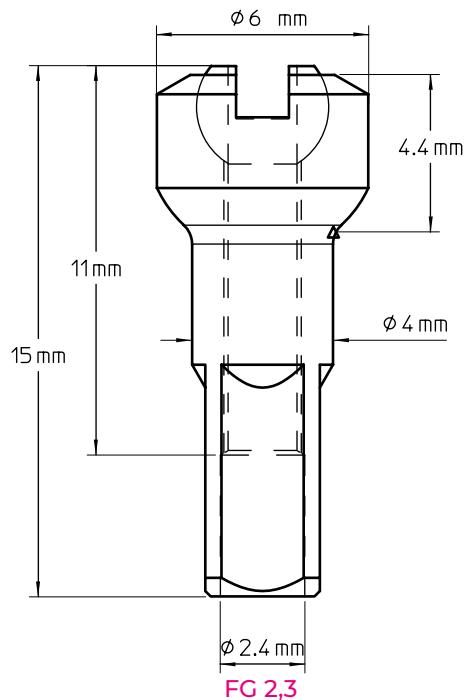


FG 2,6

### MULTILINE NIPPLES - L. 14 mm - Ø 4

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	14	DIN 79012, BC56	FG 2,3	1,1 g
				FG 2,6	1,1 g
ALUMINIUM 7075	Ø 4	14	DIN 79012, BC56	FG 2,3	0,4 g
				FG 2,6	0,4 g

# ABS - BLUE POWER L. 15



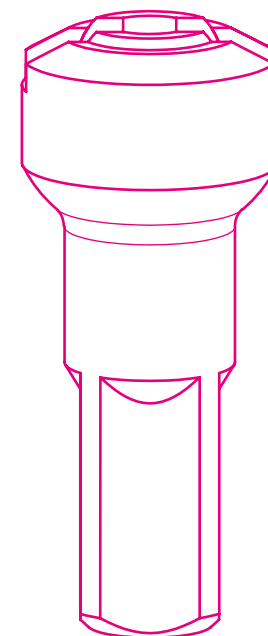
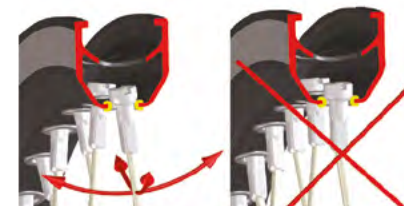
## ABS SELF-LOCKING L. 15 mm

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	15	DIN 79012, BC56	FG 2,3	1,3 g
	Ø 4	15	DIN 79012, BC56	FG 2,6	1,3 g



## SELF-LOCKING NIPPLES WITH ROUND HEAD Spherical under-head

Allows a wide oscillation between the rim and the nipple ensuring a better spoke/nipple line.



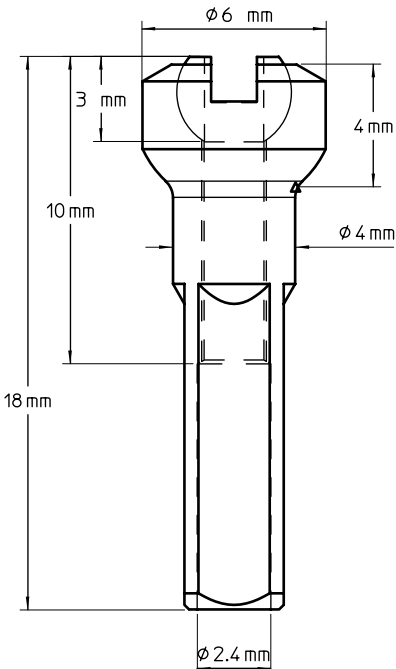
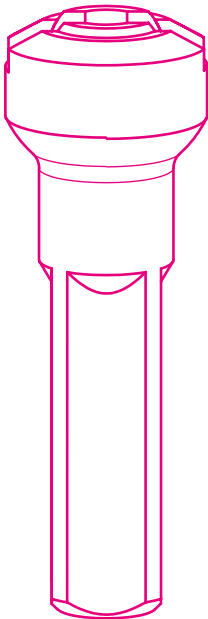
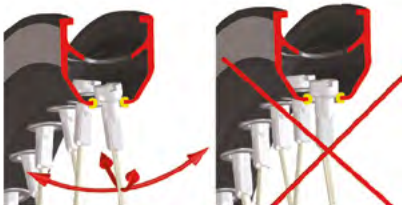
# ABS - BLUE POWER L. 18

## SELF-LOCKING NIPPLES WITH ROUND HEAD

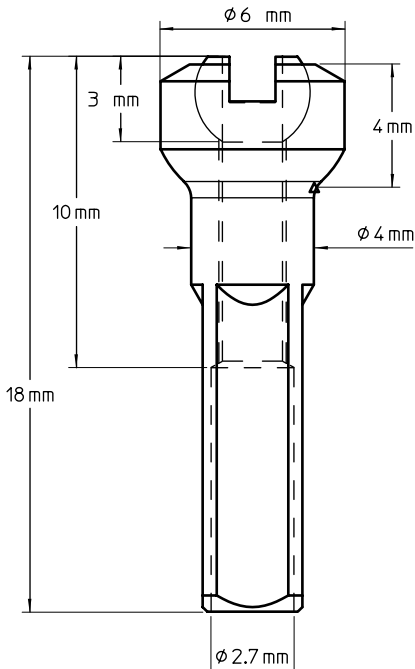


### Spherical under-head

Allows a wide oscillation between the rim and the nipple ensuring a better spoke/nipple line.



FG 2,3

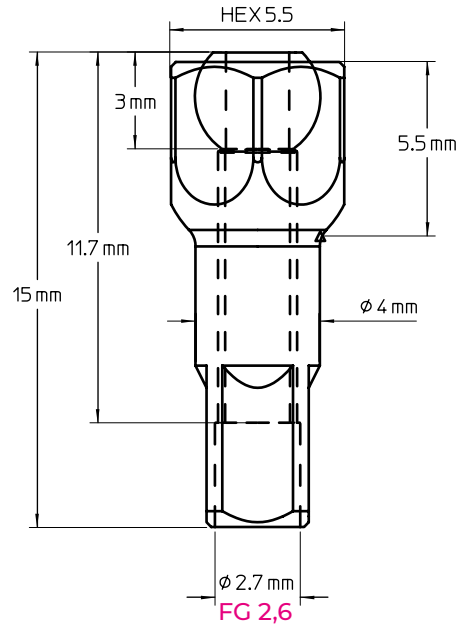
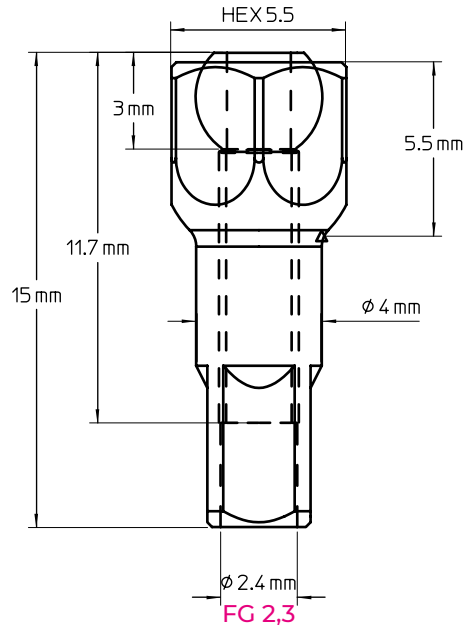


FG 2,6

### ABS SELF-LOCKING L. 18 mm

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	18	DIN 79012, BC56	FG 2,3	1,4 g
	Ø 4	18	DIN 79012, BC56	FG 2,6	1,3 g

# ABS - HEXAGONAL HEAD L. 15



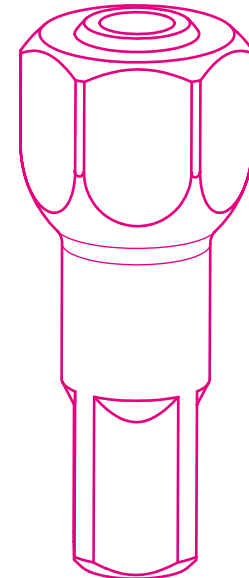
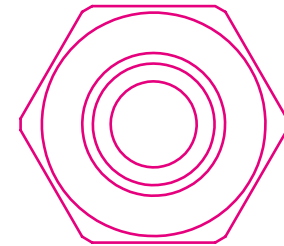
**ABS SELF-LOCKING - HEXHEAD L. 15 mm**

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	15	DIN 79012, BC56	FG 2,3	1,4 g
				FG 2,6	1,3 g
STEEL	Ø 4	15	DIN 79012, BC56	FG 2,3	1,4 g
				FG 2,6	1,3 g
ALUMINIUM 7075	Ø 4	15	DIN 79012, BC56	FG 2,3	0,4 g

## SELF-LOCKING NIPPLES WITH HEXAGONAL HEAD



Ideal for all rim profiles



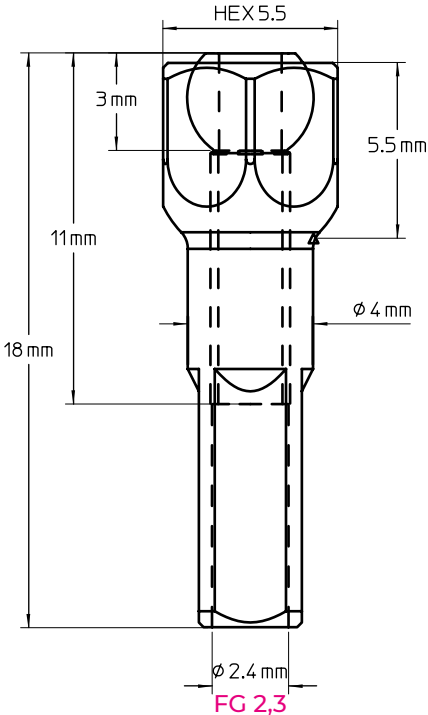
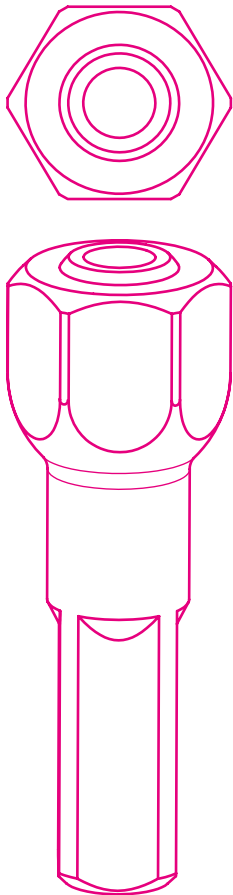


# ABS - HEXAGONAL HEAD L. 18

## SELF-LOCKING NIPPLES WITH HEXAGONAL HEAD



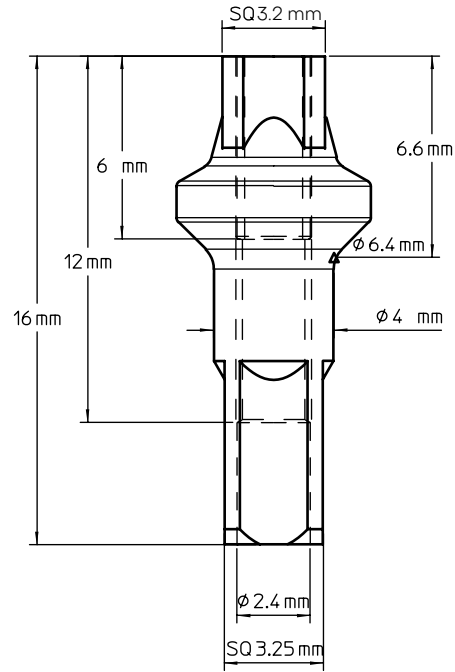
Ideal for all rim profiles



ABS SELF-LOCKING - HEXHEAD L. 18 mm

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	Ø 4	18	DIN 79012, BC56	FG 2,3	1,5 g
ALUMINIUM 7075	Ø 4	18	DIN 79012, BC56	FG 2,3	0,5 g

# ABT - DOUBLE SQUARE



FG 2,3

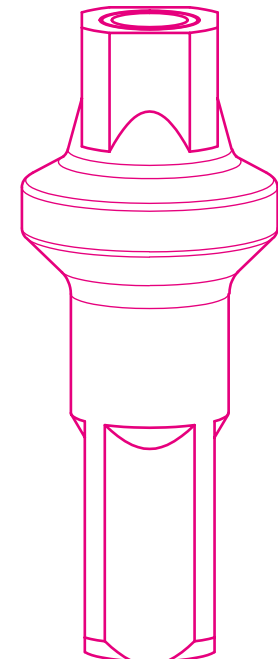
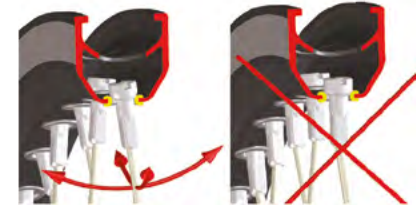
## DOUBLE SQUARE - ABT - PATENTED

	BODY DIAMETER	LENGTH	STANDARD	DEFORMATION THREAD	WEIGHT
BRASS	$\varnothing 4$	16	DIN 79012, BC56	FG 2,3	1,3 g
ALUMINIUM 7075	$\varnothing 4$	16	DIN 79012, BC56	FG 2,3	0,4 g



## SELF-LOCKING NIPPLES WITH SQUARE HEAD

Developed for automatic  
assembly machines



## NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



# ALPINA RAGGI S.P.A.

## SPOKES & NIPPLES

Via Piave, 10 - 23871  
LOMAGNA (Lecco) Italia

info@alpinaraggi.it  
Tel. +39 039 92281  
Fax +39 039 9220294  
www.alpinaraggi.it



alpina\_raggi



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